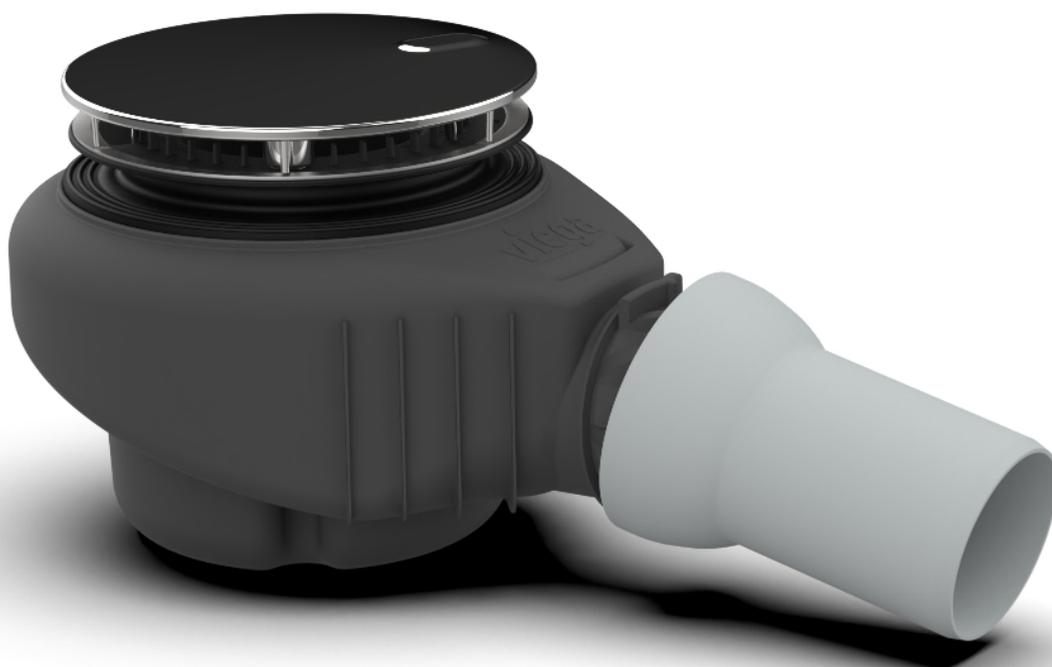


Instructions for Use

Tempoplex Plus drain with inspection opening, high drainage capacity



Model
6968

Year built (from)
01/2026

viega

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1 About these instructions for use

Trade mark rights exist for this document; for further information, go to viega.com/legal.

1.1 Target groups

The information in this instruction manual is directed at the following groups of people:

- Heating and plumbing experts and trained personnel
- Operators
- Consumers

Individuals without the abovementioned training or qualification are not permitted to mount, install and, if required, maintain this product. This restriction does not extend to possible operating instructions.

The installation of Viega products must take place in accordance with the general rules of engineering and the Viega instructions for use.

1.2 Labelling of notes

Warning and advisory texts are set aside from the remainder of the text and are labelled with the relevant pictographs.



DANGER!

This symbol warns of possible life-threatening injury.



WARNING!

This symbol warns of possible serious injury.



CAUTION!

This symbol warns of possible injury.



NOTICE!

This symbol warns of possible damage to property.



This symbol gives additional information and hints.

1.3 About this translated version

This instruction for use contains important information about the choice of product or system, assembly and commissioning as well as intended use and, if required, maintenance measures. The information about the products, their properties and application technology are based on the current standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW).

Some passages in the text may refer to technical codes in Europe/Germany. These should serve as recommendations in the absence of corresponding national regulations. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this manual: The information herein is not binding for other countries and regions; as said above, they should be understood as a recommendation.

2 Product information

2.1 Intended use

2.1.1 Areas of application



NOTICE!

Risk of damage due to unsuitable liquids

To avoid damaging the drain and other components, only introduce the following liquids:

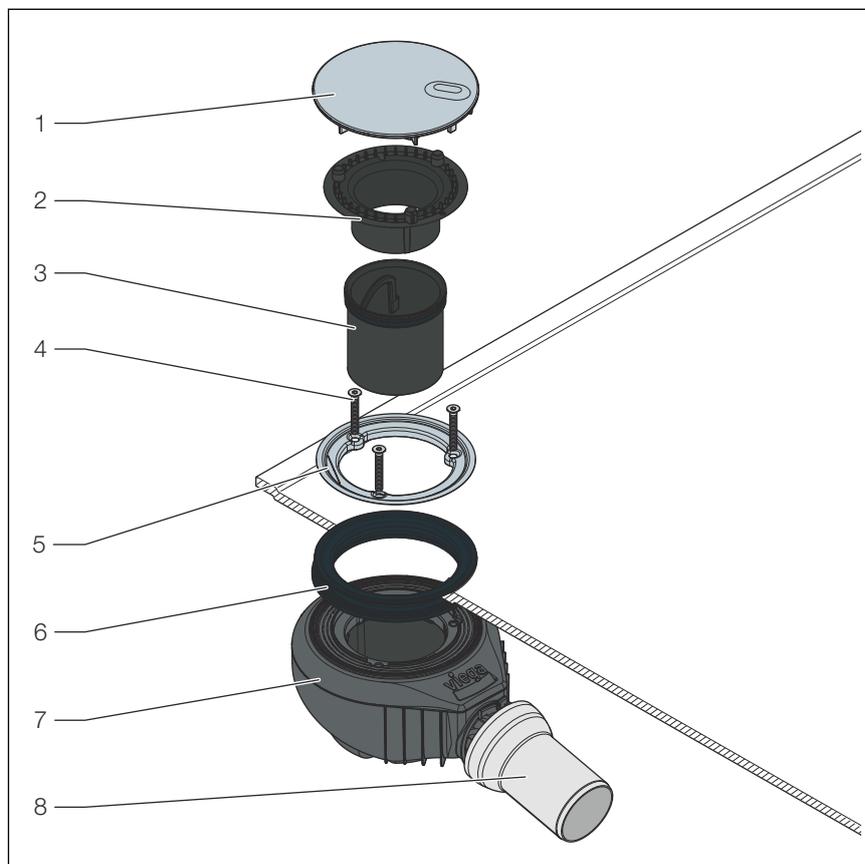
- Typical household wastewater with temperatures up to 95 °C
- The pH value must be higher than 4 but lower than 10.

The Tempoplex drain is a drain with an odour trap and a ball joint drain socket (DN 50) for shower trays with a 90 mm drain hole. The drain is suitable for shower trays and provides a high drainage capacity.

Detailed information regarding all shower tray models and the corresponding Viega drains can be found in the catalogue or on the Internet.

2.2 Product description

2.2.1 Overview

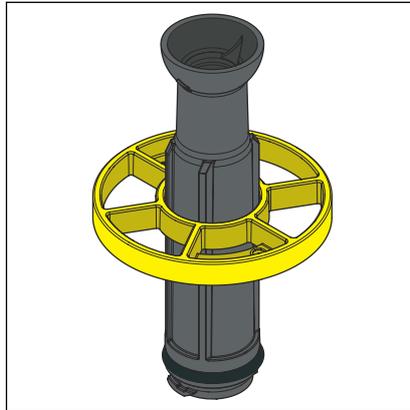


- 1 Cover plate
- 2 2-component sieve insert
- 3 Immersion pipe
- 4 Allen screws
- 5 Fixing flange
- 6 Seal
- 7 Odour trap
- 8 Ball joint drain socket DN 50

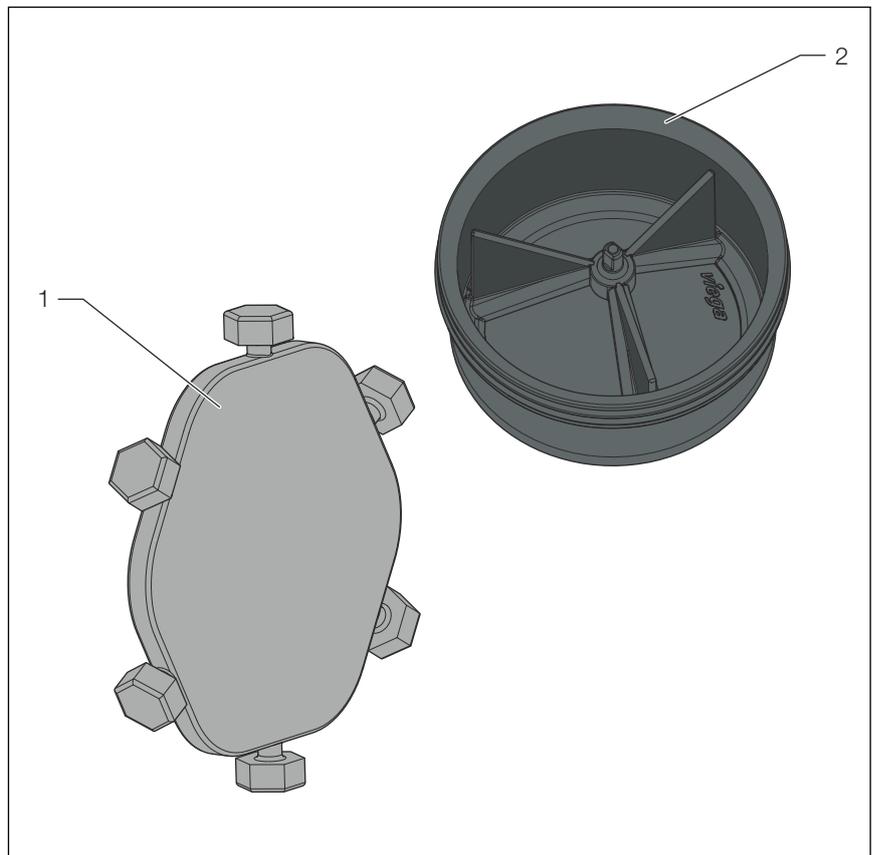
2.2.2 Technical data

Drainage capacity at an accumulation height of 15 mm	0.85 l/s
Diameter drain hole	90 mm
Outlet pipe DN (nominal diameter)	50 mm
Height	90 mm
Dimensions and installation depth	↪ Chapter 3.1.2 'Installation dimensions' on page 9
Water seal level	60 mm

2.3 Accessories



1 Combination tool model 6970.2, 839 215 for inspection cap



1 Tamper protection (for fixing screws) model 6966.67, art. no. 839499
 2 Dry odour barrier model 6971, art. no. 839451

3 Handling

3.1 Assembly information

3.1.1 Mounting conditions

The following requirements exist for mounting the model:

- The drain pipeline is installed all the way to the shower tray.
- The drainage capacity is sufficient at an accumulation height of 15 mm.

3.1.2 Installation dimensions

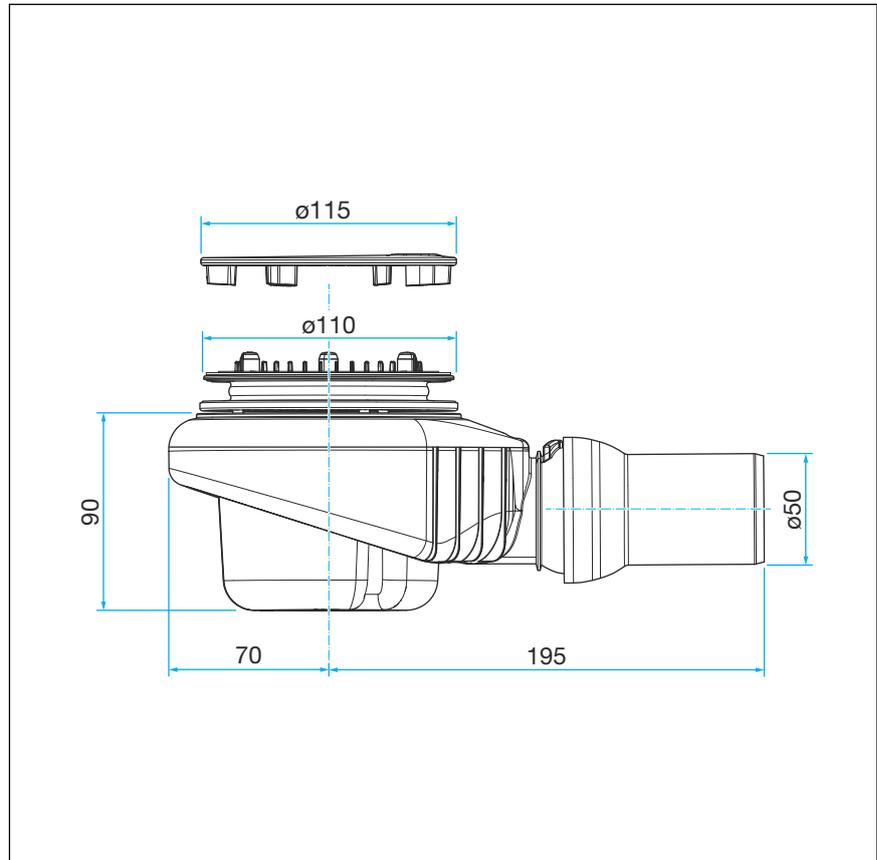


Fig. 1: Dimensional drawing

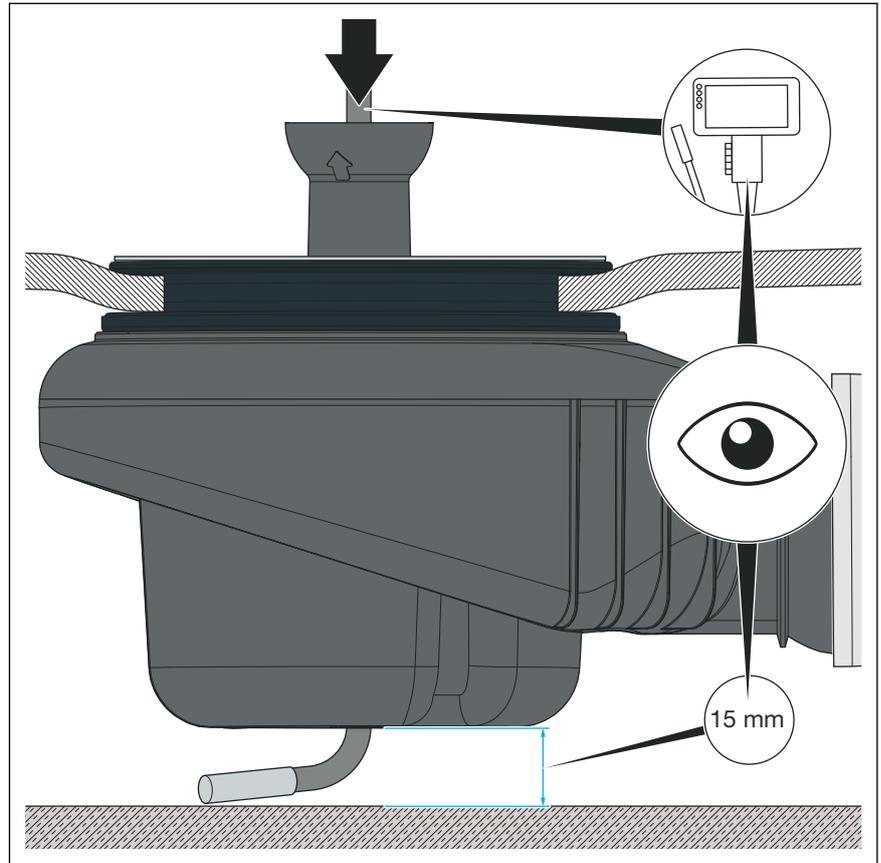


Fig. 2: Installation dimensions for endoscope camera

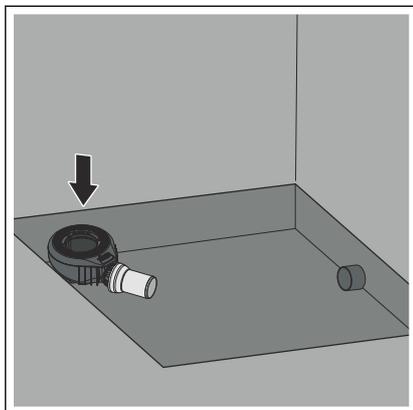


For later use of an endoscope camera: Allow a distance of 15 mm between the underside of the Tempoplex Plus drain and the floor.

3.2 Assembly

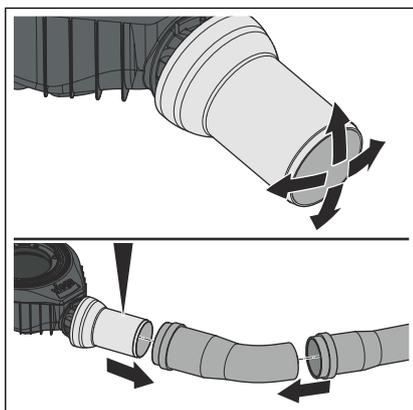
3.2.1 Mounting the drain

Connecting the wastewater system



- Position the drain with the waste elbow in the desired installation position.

INFO! Pay attention to the position of the drain hole in the shower tray.



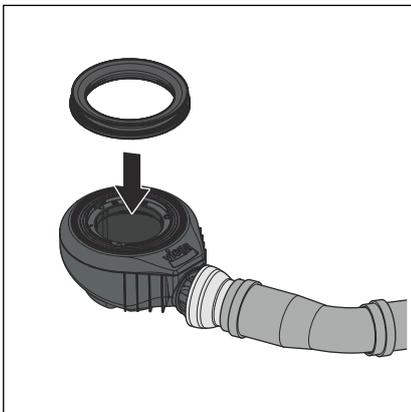
- Align the odour trap in such a way that the drain socket can be connected to the sewer line free of tension.
- Move the ball joint drain socket to the desired position.
- Connect the odour trap to the wastewater pipe.

Inserting seal



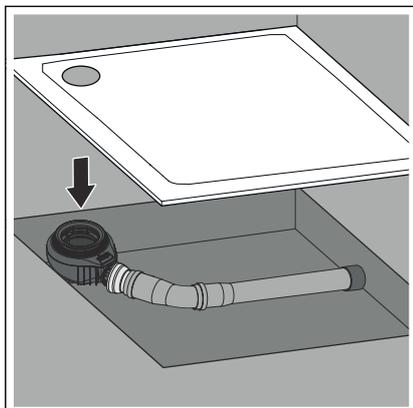
INFO! If the shower tray bottom is thicker than 10 mm, separate the seal:

- ▶ Cut the seal into two pieces at the sealing bead.

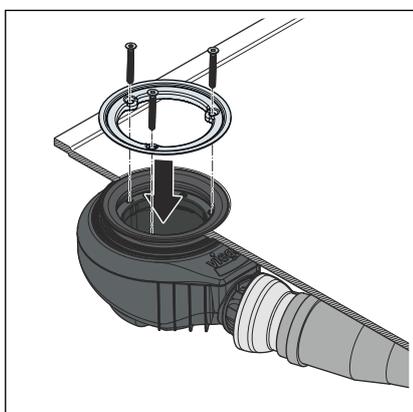


- ▶ Place the seal on the sealing surface of the drain and push into the retaining groove.

Securing drain



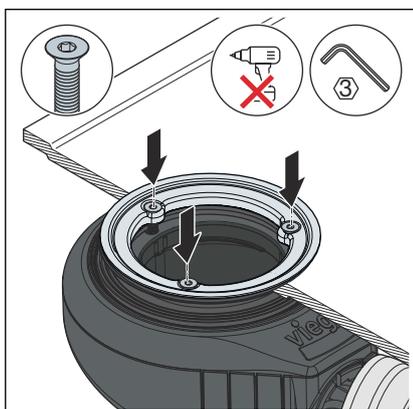
- Insert the shower tray into the intended position according to the manufacturer's instructions.
- Position the drain unit with seal under the shower tray.



- Push the upper part of the seal through the drain hole.

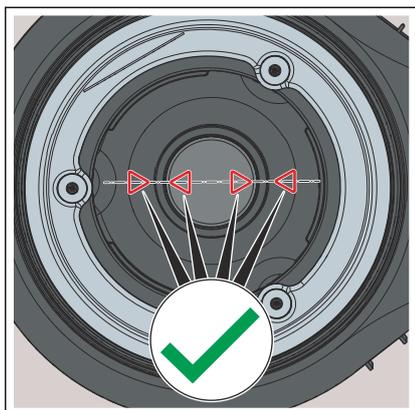
INFO! If one of the seals has to be separated, place one part of the seal on the drain casing and the other part in the drain hole.

- Mount the fixing flange.
- Insert the screws by hand.

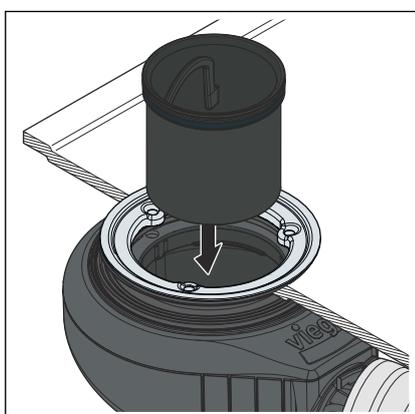


- Tighten the screws evenly using an Allen key (size 3).

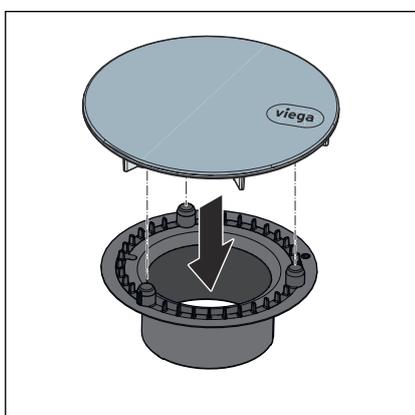
NOTICE! Do not use a cordless screwdriver!



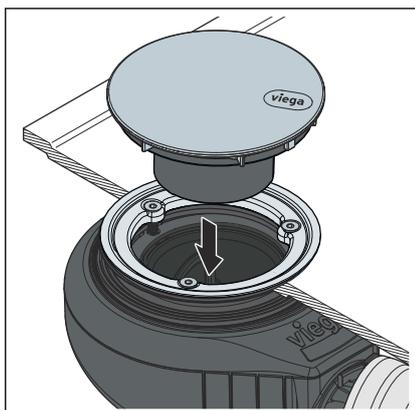
- Check that the inspection cap is correctly fitted.



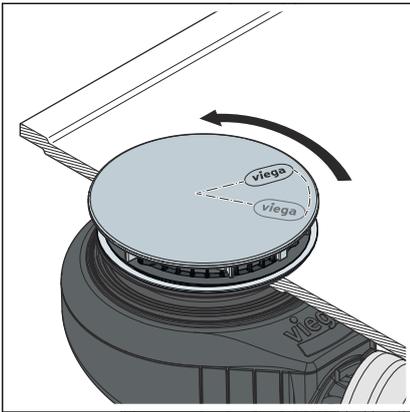
- Insert the immersion pipe flush with the drain unit.



- Press the cover plate onto the three fixing points of the 2-component sieve insert.



- Insert the cover plate into the drain unit with the 2-component sieve insert.



- ▶ The logo can be aligned by lifting and turning the cover plate.

3.2.2 Leakage test

The leakage test is only carried out as a visual inspection.

- ▶ Check for visible leaks.

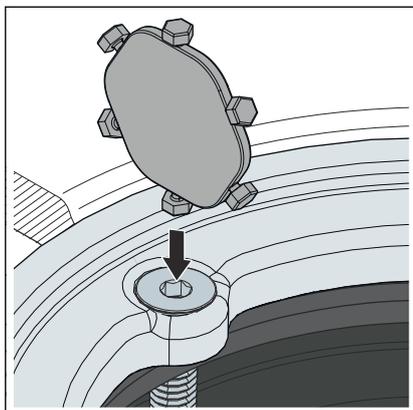


The leak tightness of the drain can be subsequently checked under running water using the inspection opening.

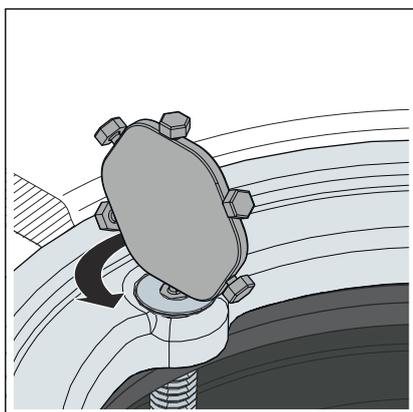
3.2.3 Installing the locking screw cap (optional)



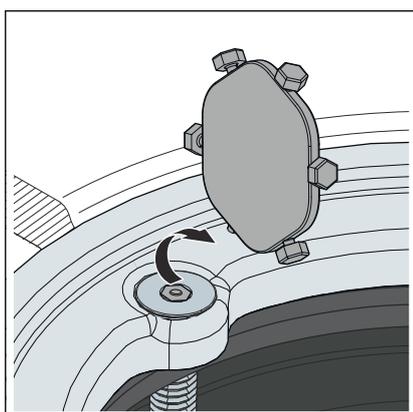
The hexagon socket is closed when the locking screw cap is mounted. The screws can no longer be loosened afterwards.



➤ Insert the locking screw cap into the Allen screw.



➤ Unscrew the locking screw cap from the carrier.



➤ Remove the carrier.

3.3 Care



NOTICE!
Risk of damage due to unsuitable cleaning agent.

The following cleaning agents can damage polished or chrome-plated surfaces and therefore may not be used:

- Scouring agent
- Abrasive sponges
- Lime, plaster or cement dissolver
- Solvents or other acidic cleaning agents

Normal soap, a mild cleaning agent, or a lint-free microfiber cloth can be used for regular maintenance and prevention of lime scale on the cover plate. Do not use scouring agent or abrasive objects.

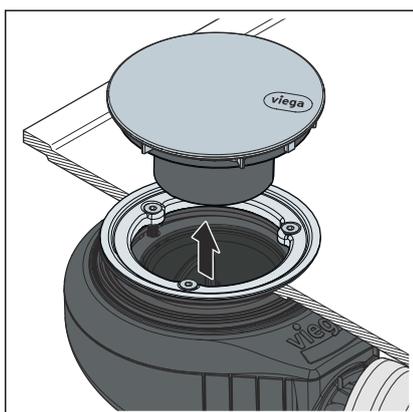
Use household cleaner to remove coarse soiling, also around the drain unit and the odour trap. Rinse the detergent thoroughly with clear water after the prescribed exposure time. There should be no residue on the components.

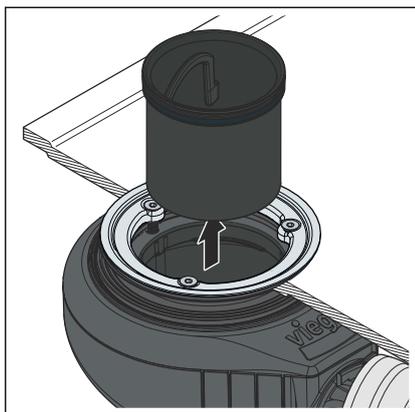
3.4 Cleaning the drain



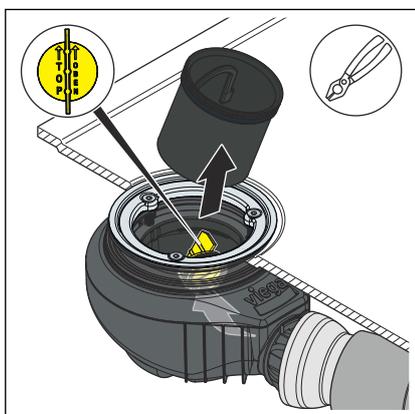
NOTICE!
 Be careful not to damage the odour trap when cleaning the drain.

- Remove the cover plate together with the 2-component sieve insert.

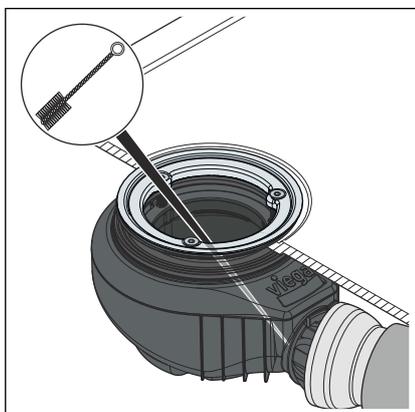




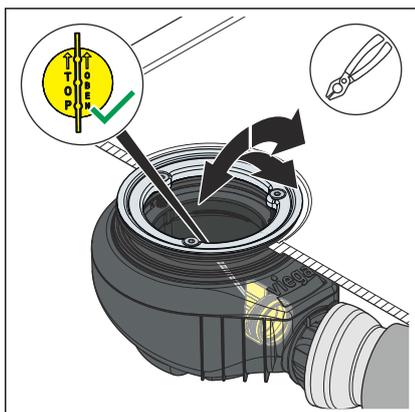
- Remove the immersion pipe upwards.



- For free access to the sewer line:
Grip the plug on the strap with pliers and pull it off.

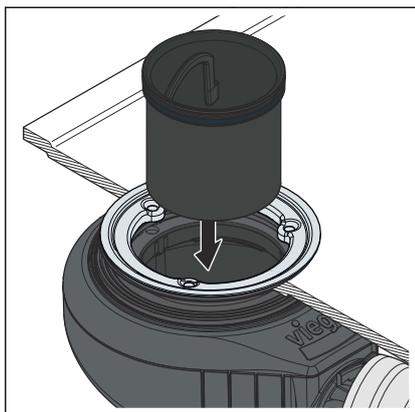


- Clean the drain carefully to avoid damaging the fitting.

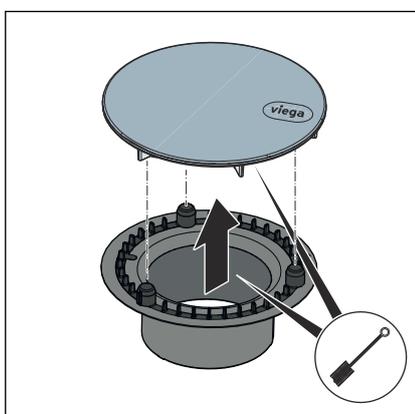


- Insert the plug flush with the surface.

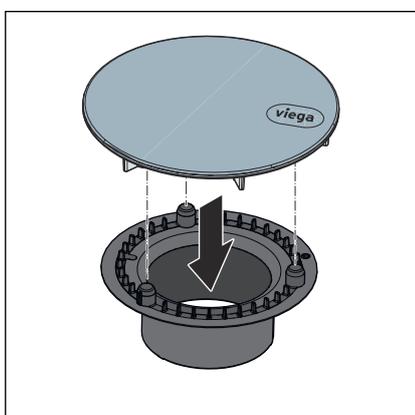
INFO! Ensure the plug is correctly positioned. The lug must be positioned vertically.



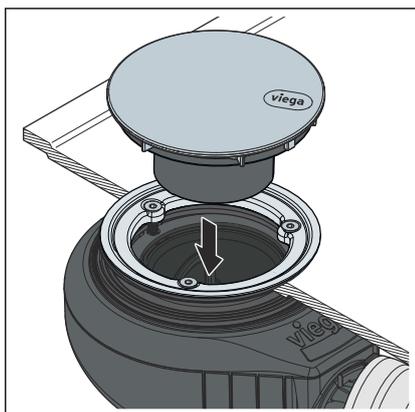
- Insert the immersion pipe flush with the drain unit.



- Remove the cover plate from the 2-component sieve insert.
- Clean the cover plate and the 2-component sieve insert.



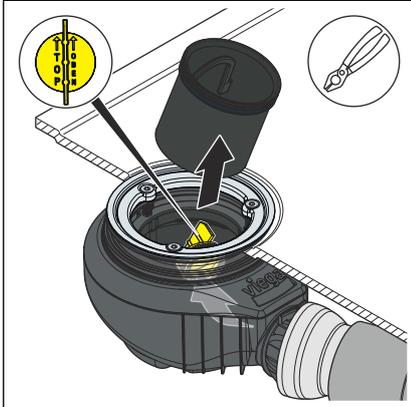
- Press the cover plate onto the three fixing points of the 2-component sieve insert.



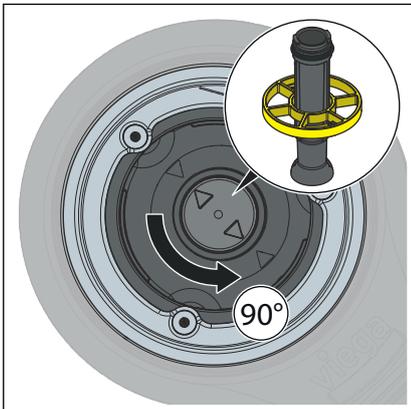
- Insert the cover plate into the drain unit with the 2-component sieve insert and align it as required.

3.5 Maintaining the drain

Visual inspection underneath the shower tray



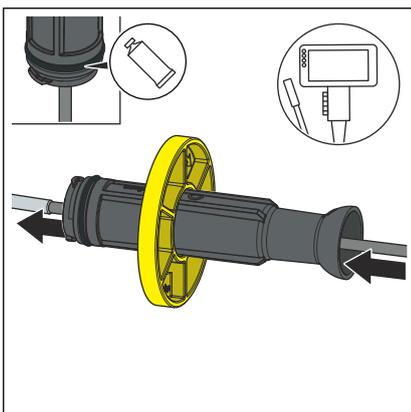
- Remove the immersion pipe and the cleaning plug.



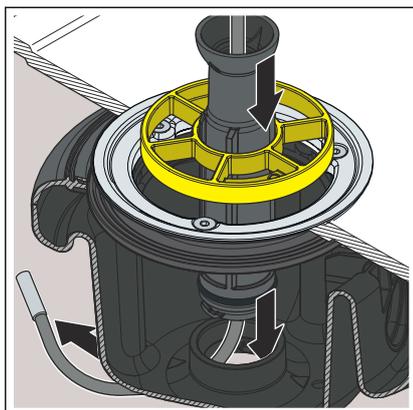
INFO! The combination tool enables the use of an endoscope camera to inspect moisture damage beneath the shower tray.

- Remove any residual water from the drain casing using a cloth or the provided syringe.
- Loosen the inspection cap by turning it counter-clockwise by approx. 90° using the combination tool.

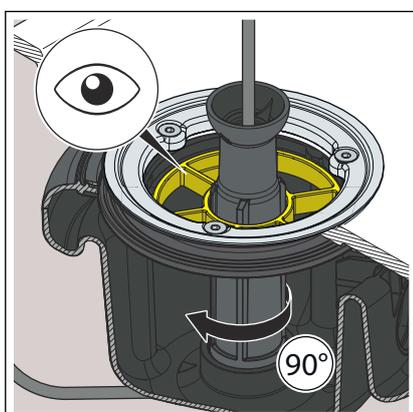
The raised arrows on the cap engage with the recessed arrows on the tool.



- Grease the gasket on the combination tool with the grease provided.
- Insert the endoscope camera.

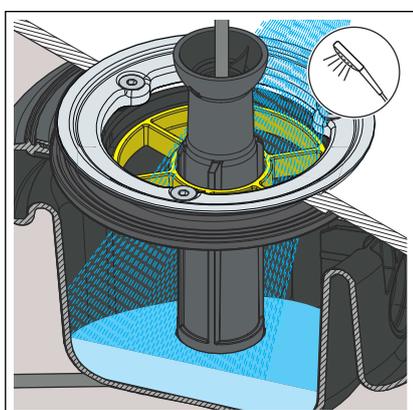


- Insert the combination tool together with the endoscope camera into the inspection opening.

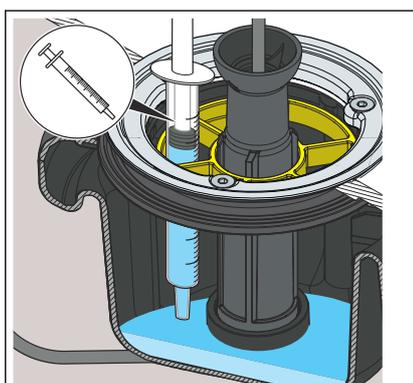


- Fasten the combination tool with a 90° clockwise turn.

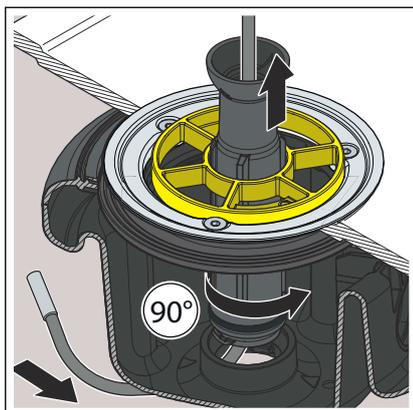
INFO! The retaining ring serves to stabilise the combination tool.



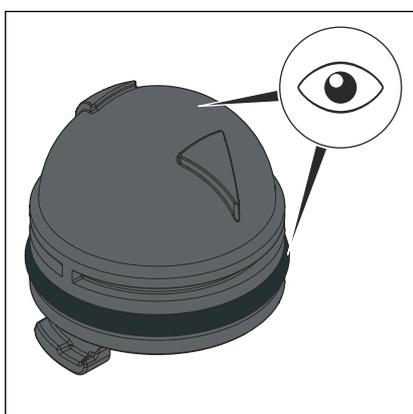
INFO! When the combination tool is locked, it is possible to check the entire area under the shower tray under running water.



- Remove the water present in the odour trap using the syringe provided.



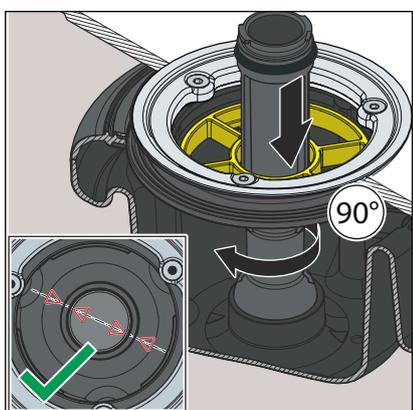
- Remove the combination tool by turning it 90° counter-clockwise.



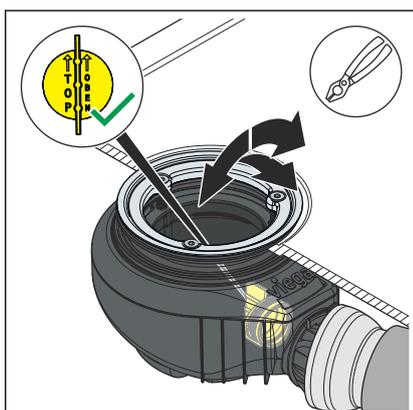
- Check the inspection cap for damage before reinserting it and replace it if necessary.
- Inspect and grease the existing gasket.

NOTICE! Replace the inspection cap if the gasket is damaged.

INFO! Replace the inspection cap every 5 years or after twenty uses.

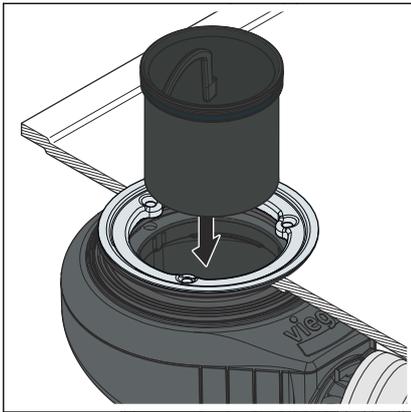


- Insert the inspection cap.
- Turn the inspection cap approximately 90° clockwise until the arrows on the odour trap base match the arrows on the cap.

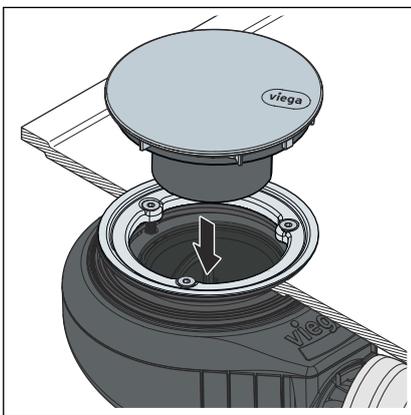


- Insert the plug flush with the surface.

INFO! Ensure the plug is correctly positioned. The lug must be positioned vertically.



► Insert the immersion pipe flush with the drain unit.



► Insert the cover plate into the drain unit with the sieve insert.

3.6 Disposal

Separate the product and packaging materials (e. g. paper, metal, plastic or non-ferrous metals) and dispose of in accordance with valid national legal requirements.



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