

## Instructions for Use

# Viega Mono Tec WC block



for flush plates Visign, wet construction installation

**Model**  
8308

**viega**

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# 1 About these instructions for use

Trade mark rights exist for this document; for further information, go to [viega.com/legal](http://viega.com/legal).

## 1.1 Target groups

The information in this instruction manual is directed at the following groups of people:

- Heating and sanitary professionals and trained personnel

Individuals without the abovementioned training or qualification are not permitted to mount, install and, if required, maintain this product. This restriction does not extend to possible operating instructions.

The installation of Viega products must take place in accordance with the general rules of engineering and the Viega instructions for use.

## 1.2 Labelling of notes

Warning and advisory texts are set aside from the remainder of the text and are labelled with the relevant pictographs.



### **DANGER!**

This symbol warns of possible life-threatening injury.



### **WARNING!**

This symbol warns of possible serious injury.



### **CAUTION!**

This symbol warns of possible injury.



### **NOTICE!**

This symbol warns of possible damage to property.



This symbol gives additional information and hints.

### 1.3 About this translated version

This instruction for use contains important information about the choice of product or system, assembly and commissioning as well as intended use and, if required, maintenance measures. The information about the products, their properties and application technology are based on the current standards in Europe (e. g. EN) and/or in Germany (e. g. DIN/DVGW).

Some passages in the text may refer to technical codes in Europe/Germany. These should serve as recommendations in the absence of corresponding national regulations. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this manual: The information herein is not binding for other countries and regions; as said above, they should be understood as a recommendation.

## 2 Product information

### 2.1 Standards and regulations

The following standards and regulations apply to Germany / Europe and are provided as a support feature.

#### Regulations from section: Fields of application

Scope / Notice	Regulations applicable in Germany
Specifications for installations inside buildings conveying water for human consumption	EN 806-2
Application limits for filling valves for cisterns with integrated overflow	EN 14124

### 2.2 Intended use

#### 2.2.1 Areas of use

The Viega Mono Tec WC block is suitable for mounting a wall-mounted WC and for walling in or around. Flush actuation is possible from the front.

This model 8308 is equipped with dual flush technology and is delivered without flush plates. For complete mounting, a Visign flush plate must be purchased additionally.

The cistern is designed to supply cold water. The application limits must be taken into account for the cold water supply, see ↗ „Regulations from section: Fields of application“ on page 5.

### 2.3 Product description

#### 2.3.1 Technical data

The product has the following technical data:

Pre-assembled water connection	½ inch internal thread
Connection elbow	DN 90
Small flush volume factory setting	approx. 3 litres
Small flush volume setting range	approx. 3–4 l

Large flush volume factory setting	approx. 9 litres
Large flush volume setting range	approx. 6–9 l

Immediate re-flushing is possible at the factory settings.

## 3 Handling

### 3.1 Assembly information

#### 3.1.1 Installation dimensions

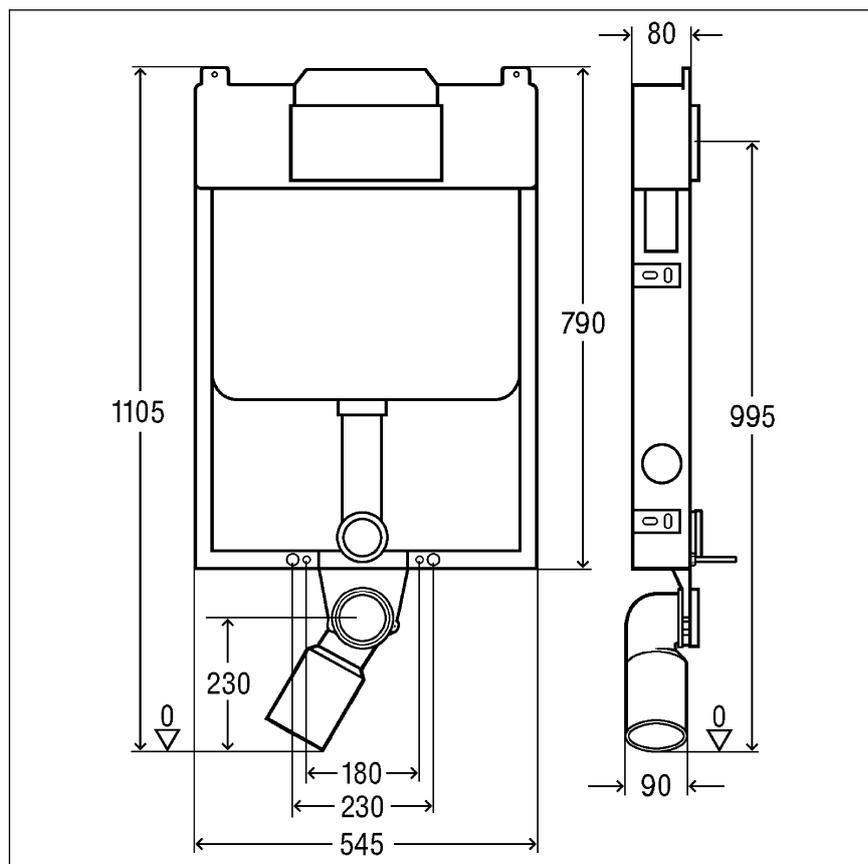


Fig. 1: Dimensional drawing

#### 3.1.2 Required tools and materials

##### Required tools

The following tools are required for mounting:

- Drill with 10 mm drill bit
- Fork or ring spanner, size 10
- Fork or ring spanner, size 13
- screwdriver
- Spirit level
- Blade

## Required material

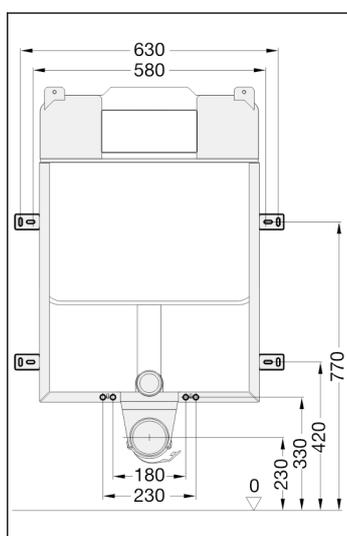
The following tools, which are not comprised in the scope of delivery, are required for mounting:

- Material for bricking in the block
- Flush plate for the WC

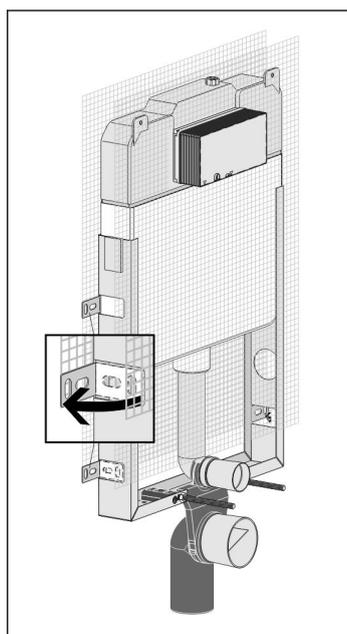
## 3.2 Assembly

### 3.2.1 Mounting the Viega Mono

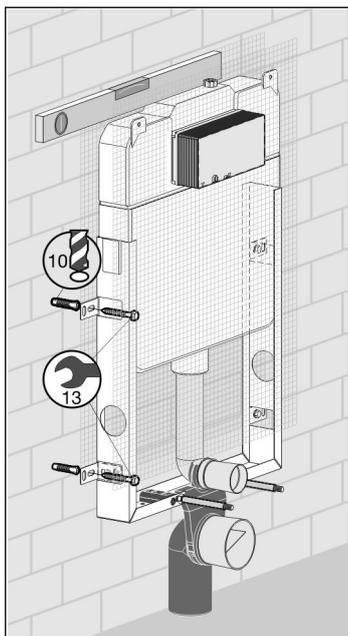
#### Mounting on the wall



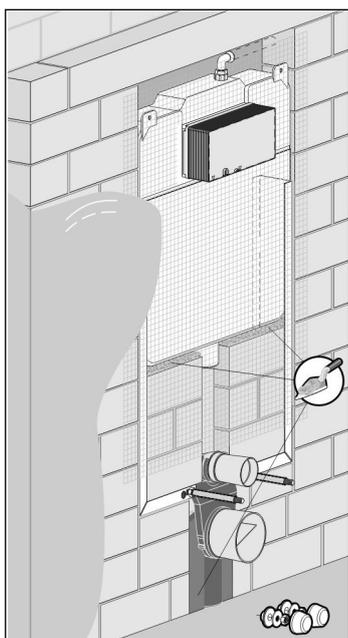
**INFO!** The block is secured in the drill template at the specified points (see Fig. on left).



- Bend open the four lugs on the side.

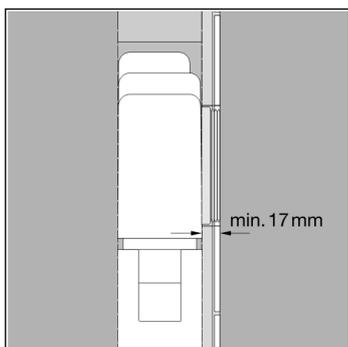


- Align the block.
- Secure the block on the wall with the fixing material supplied (size 13).



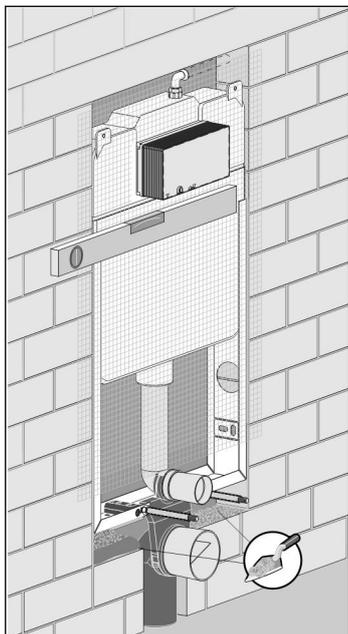
- Brick in the cistern completely.
- Fill the hollow spaces with mortar.
- Plaster in the cistern completely.

**NOTICE!** Make sure that the reinforcement fabric is in contact with the brickwork.

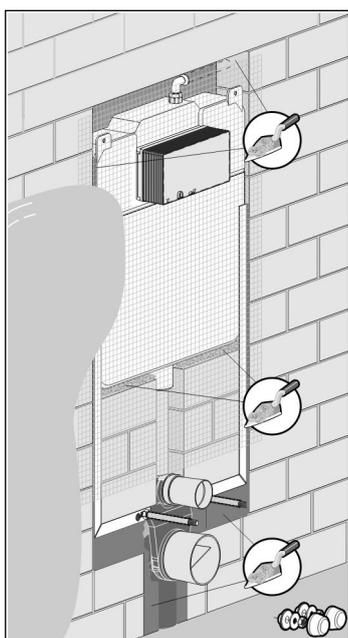


Minimum installation height: 17 mm (wall plaster, including wall tile)

## Mounting in the wall

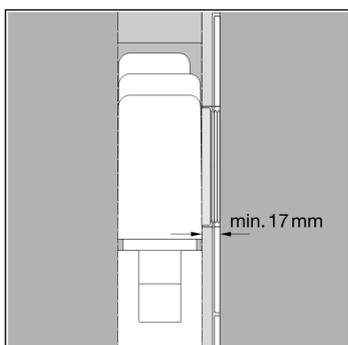


- Align the block.
- Fix the block in the wall niche with mortar.



- Brick in the cistern completely.
- Fill the hollow spaces with mortar.
- Plaster in the cistern completely.

**NOTICE!** Make sure that the reinforcement fabric is in contact with the brickwork.



Minimum installation height: 17 mm (wall plaster, including wall tile)

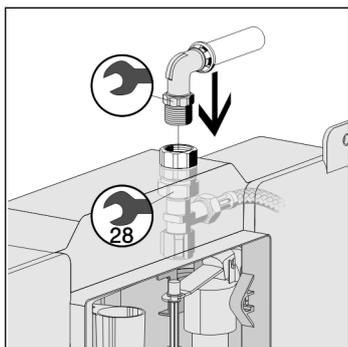
### 3.2.2 Connecting concealed cistern



#### NOTICE!

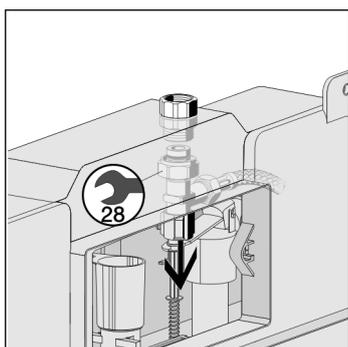
Do not push in the cistern during mounting.

#### Without existing water pipe

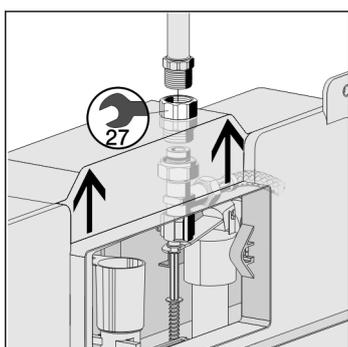


- Connect the cistern from the top with a ½ inch external thread.

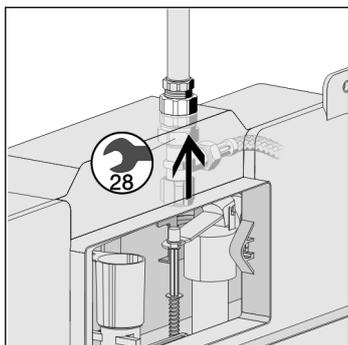
#### With existing water pipe



- Unscrew the corner valve by hand and pull off downwards.

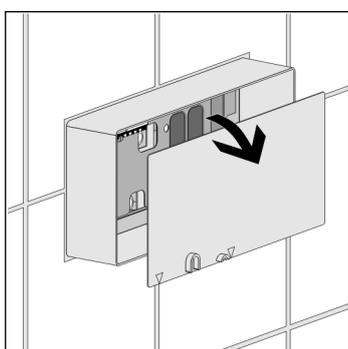


- Screw the transition coupling onto the existing water pipe (½ inch external thread).

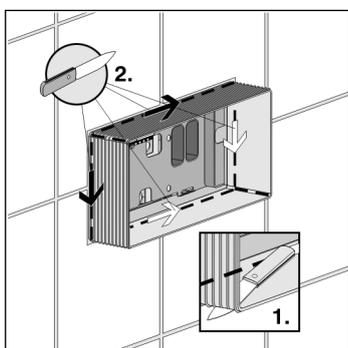


- Reattach the corner valve and hand-tighten.

### 3.2.3 Setting the flush volume

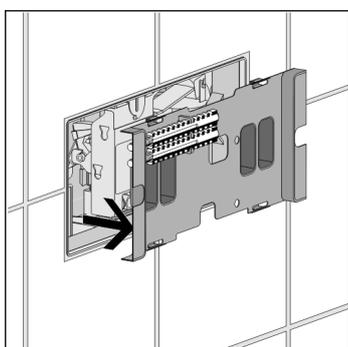


- Remove the shaft cover.

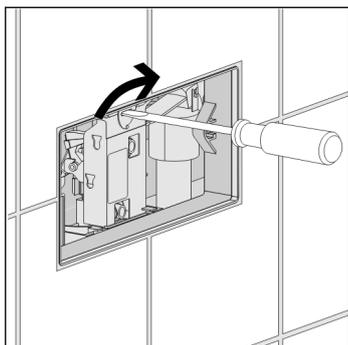


- Cut the corners of the revision shaft in up to the wall surface.
- Fold the sides.

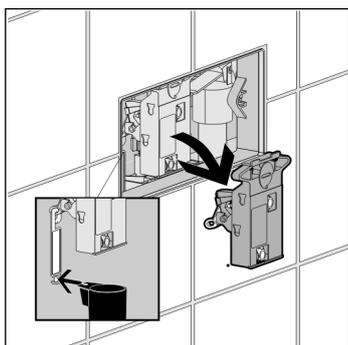
**NOTICE!** Make sure that the edge of the revision shaft is flush with the wall surface.



- Remove the cover.

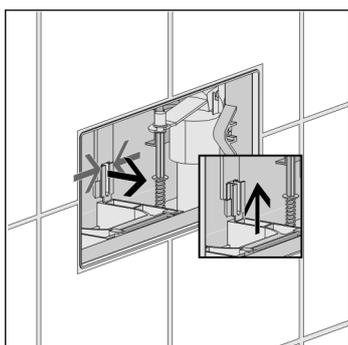


► Loosen the locking device of the mechanism.

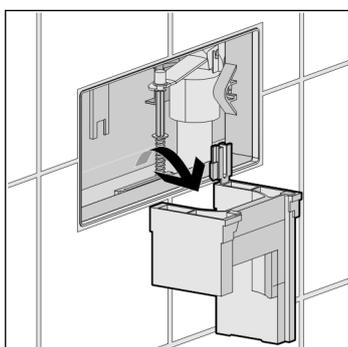


► Loosen the bow of the mechanism from the drain valve.

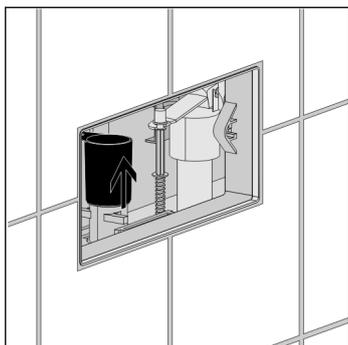
► Remove the mechanism towards the front.



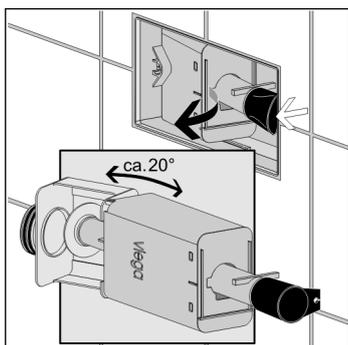
► Push the restrainer brackets together and withdraw the restrainer upwards.



► Remove the restrainer towards the front.

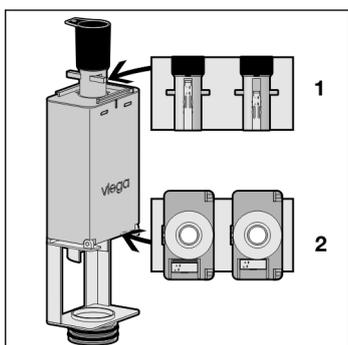


- Pull out the drain valve upwards.



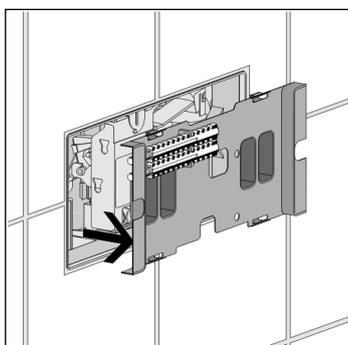
- Remove the drain valve on the side out of the revision opening towards the front.

**INFO!** You can bend the drain valve seat slightly (approx. 20°) during removal.

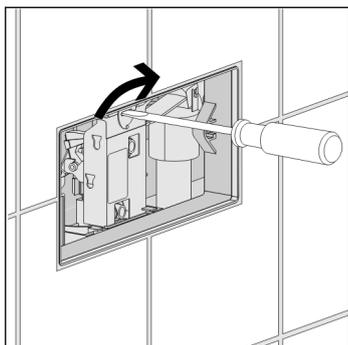


- Set the small flush volume (1) and the large flush volume (2).

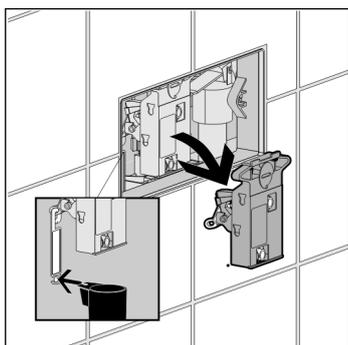
### 3.2.4 Mount Bowden cable unit



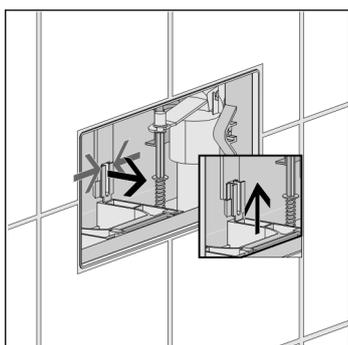
- Remove the cover.



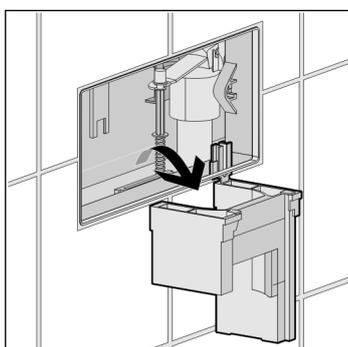
- Loosen the locking device of the mechanism.



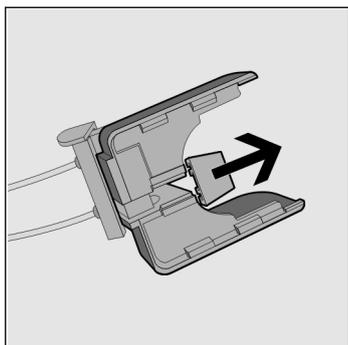
- Loosen the bow of the mechanism from the drain valve.
- Remove the mechanism towards the front.
- Dispose of the mechanism.



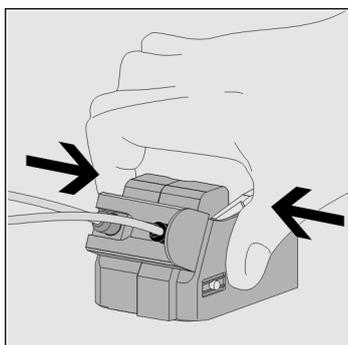
- Push the restrainer brackets together and withdraw the restrainer upwards.



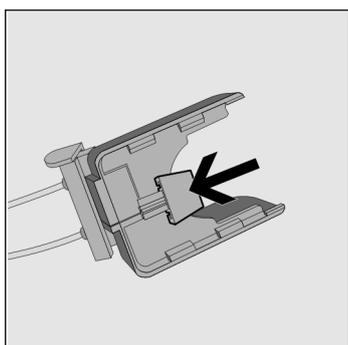
- Remove the restrainer towards the front.



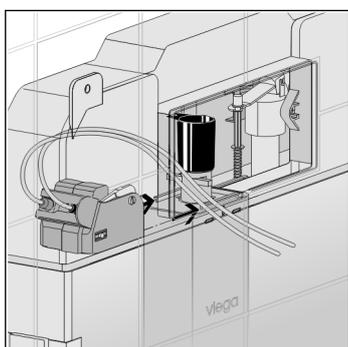
➤ Remove the lock on the bottom of the Bowden cable unit.



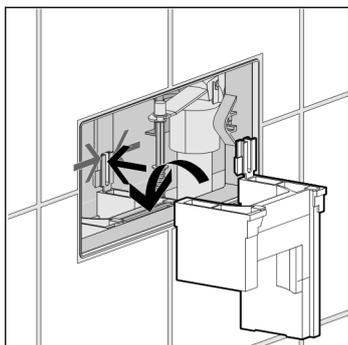
➤ Push the Bowden cable unit together.



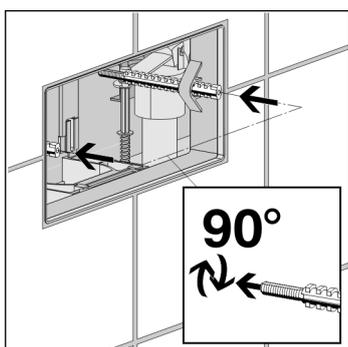
➤ Reattach the lock on the bottom of the Bowden cable unit.



➤ Push the Bowden cable unit onto the drain valve from the left.  
 □ The Bowden cable unit audibly engages.

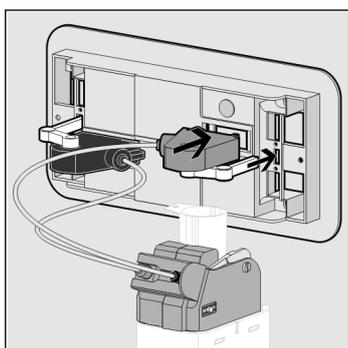


- Re-insert the restrainer into the cistern.
- Attach the bracket to the rear wall of the cistern.



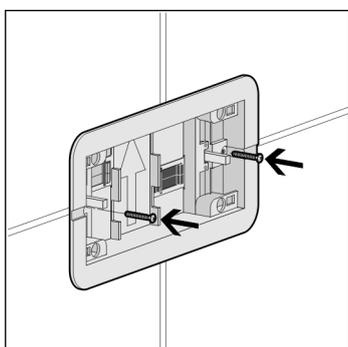
- Insert the two threaded bolts into the locating bore inside the revision shaft.
- Fasten the threaded bolts with a 90° turn.

**NOTICE!** Refer to the instructions for use for the flush plates for the depths of the threaded bolts.



- Mount the Bowden cables onto the rear side of the basic panel.
- Attach the green Bowden cable to the location marked with a green dot.

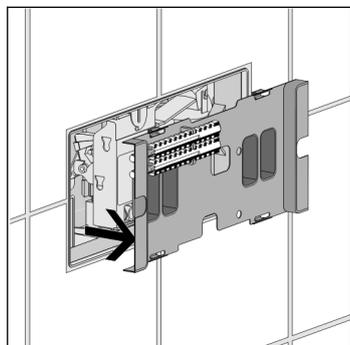
**NOTICE!** Pay attention to the colour coding.



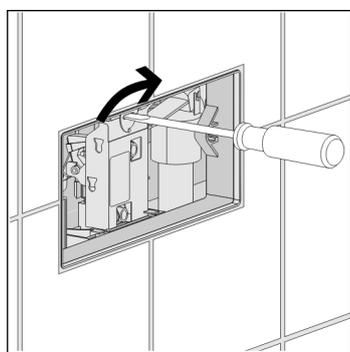
- Place the basic panel in front of the revision shaft and secure using the screws supplied.
- Mount the flush plate on the base frame.

### 3.3 Cleaning and maintenance

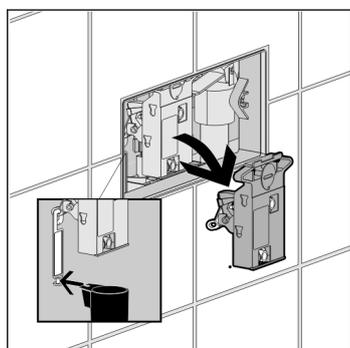
#### Removing the supply valve



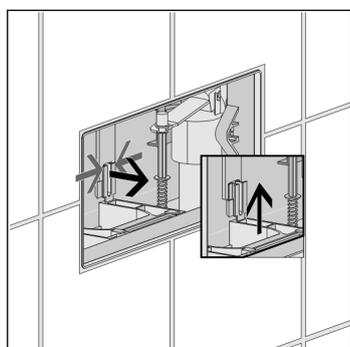
- Remove the cover.



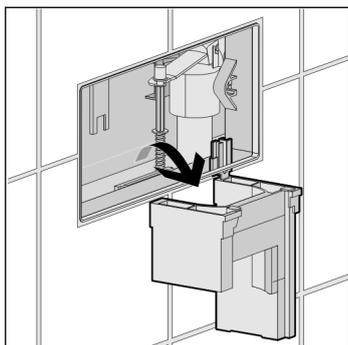
- Loosen the locking device of the mechanism.



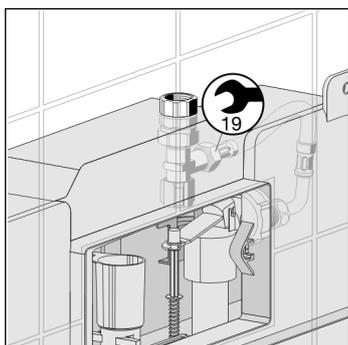
- Loosen the bow of the mechanism from the drain valve.
- Remove the mechanism towards the front.



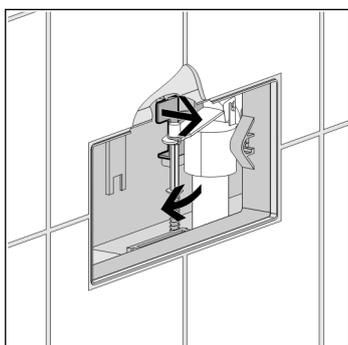
- Push the restrainer brackets together and withdraw the restrainer upwards.



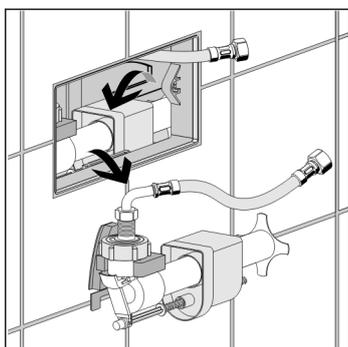
- Remove the restrainer towards the front.



- When the corner valve is opened, close the corner valve.
- Separate the flexible hose from the corner valve at the union nut (size 19).



- Separate the supply valve holder from the mounting bracket.



- Remove the supply valve from the revision opening in a horizontal position.

### 3.4 Disposal

Separate the product and packaging materials (e. g. paper, metal, plastic or non-ferrous metals) and dispose of in accordance with valid national legal requirements.



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