

**Easytop slanted seat valve (free flow valve)  
with G-thread**

## Instructions for Use



for drinking water installation

**Model**  
2237.1

**Year built:**  
from 02/2003

en\_INT

**viega**



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# 1 About these instructions for use

Trade mark rights exist for this document; for further information, go to [viega.com/legal](http://viega.com/legal).

## 1.1 Target groups

The information in this manual is directed at heating and sanitary professionals and trained personnel.

Individuals without the abovementioned training or qualification are not permitted to mount, install and, if required, maintain this product. This restriction does not extend to possible operating instructions.

The installation of Viega products must take place in accordance with the general rules of engineering and the Viega instructions for use.

## 1.2 Labelling of notes

Warning and advisory texts are set aside from the remainder of the text and are labelled with the relevant pictographs.

	<b>DANGER!</b> This symbol warns of possible life-threatening injury.
	<b>WARNING!</b> This symbol warns of possible serious injury.
	<b>CAUTION!</b> This symbol warns of possible injury.
	<b>NOTICE!</b> This symbol warns of possible damage to property.
	<i>This symbol gives additional information and hints.</i>

## 1.3 About this translated version

This instruction for use contains important information about the choice of product or system, assembly and commissioning as well as intended use and, if required, maintenance measures. The information about the products, their properties and application technology are based on the current standards in Europe (e. g. EN) and/or in Germany (e. g. DIN/DVGW).

Some passages in the text may refer to technical codes in Europe/Germany. These should serve as recommendations in the absence of corresponding national regulations. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this manual: The information herein is not binding for other countries and regions; as said above, they should be understood as a recommendation.

# 2 Product information

## 2.1 Standards and regulations

The following standards and regulations apply to Germany / Europe and are provided as a support feature.

### Regulations from section: Fields of application

Scope / Notice	Regulations applicable in Germany
Planning, execution, operation and maintenance of potable water installations	DIN EN 806, part 1
Planning, execution, operation and maintenance of potable water installations	DIN EN 806, part 2
Planning, execution, operation and maintenance of potable water installations	DIN EN 806, part 3
Planning, execution, operation and maintenance of potable water installations	DIN EN 806, part 4
Planning, execution, operation and maintenance of potable water installations	DIN EN 806, part 5
Planning, execution, operation and maintenance of potable water installations	DIN EN 1717
Planning, execution, operation and maintenance of potable water installations	DIN 1988
Planning, execution, operation and maintenance of potable water installations	VDI/DVGW 6023
Planning, execution, operation and maintenance of potable water installations	Trinkwasserverordnung (TrinkwV)

### Regulations from section: Media

Scope / Notice	Regulations applicable in Germany
Suitability for drinking water	Trinkwasserverordnung (TrinkwV)

**Regulations from section: Product description**

Scope / Notice	Regulations applicable in Germany
Suitability for drinking water installations	Trinkwasserverordnung (TrinkwV)
Suitability for drinking water installations	DIN 50930-6
Requirements in plastic components in drinking water installations	DVGW-Arbeitsblatt W270

**Regulations from section: Overview**

Scope / Notice	Regulations applicable in Germany
Compliance with the inspection requirements (fittings group I)	DIN EN 1213

**Regulations from section: Marking on components**

Scope / Notice	Regulations applicable in Germany
Designation noise class I	DIN EN 1213

**Regulations from section: Compatible components**

Scope / Notice	Regulations applicable in Germany
G-external threads	DIN EN ISO 228

**Regulations from section: Corrosion**

Scope / Notice	Regulations applicable in Germany
External corrosion protection	DIN EN 806-2
External corrosion protection	DIN 1988-200
External corrosion protection	DKI-Informationsdruck i. 160

**Regulations from section: Leakage test**

Scope / Notice	Regulations applicable in Germany
Leakage test for potable water installations	DIN EN 806, part 4
Leakage test for potable water installations	ZVSHK-Merkblatt „Dichtheitsprüfungen von Trinkwasserinstallationen mit Druckluft, Inertgas oder Wasser“

**Regulations from section: Maintenance**

Scope / Notice	Regulations applicable in Germany
Operation and maintenance of potable water installations	DIN EN 806-5

## 2.2 Intended use



*Coordinate the use of the model for areas of use and media other than those described with the Viega Service Center.*

### 2.2.1 Areas of use

Use is possible in the following areas among others:

- Drinking water installations
- Industrial units

The general rules of engineering and the applicable regulations must be observed for planning, execution, operation and maintenance potable water installations, see „Regulations from section: Fields of application“ on page 6.

### 2.2.2 Media

The model is also suitable for the following media, amongst others:

- Drinking water without limitations acc. to the applicable directives, see „Regulations from section: Media“ on page 6
- maximum chloride concentration 250 mg/l pursuant to applicable regulations, see „Regulations from section: Media“ on page 6

## 2.3 Product description

According to the applicable regulations, Easytop system fittings can be used for all types of potable water and are DVGW certified, see  „Regulations from section: Product description“ on page 7. Their plastic components comply with the KTW recommendation and the requirements pursuant to the applicable regulations.

### 2.3.1 Overview



*The Easytop system fittings comply with the test requirements specified in the applicable regulations, see  „Regulations from section: Overview“ on page 7.*

*Sound protection  $L_{ap} \leq 20 \text{ dB(A)}$*

The model is equipped as follows:

- valve casing made of gunmetal/silicon bronze
- valve top made of gunmetal/silicon bronze (dead space free)
- dual-sided G external thread
- valve seat made of stainless steel
- non-rising spindle
- position indication open/closed
- handwheel with exchangeable coloured plastic cap as media labelling
- drainage / testing plugs G $\frac{1}{4}$
- key surface on the casing
- valve and spindle seal made of EPDM (maintenance-free)

The model is available in the following dimensions:

DN	15	20	25	32	40	50
G	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	$1\frac{3}{4}$	$2\frac{3}{8}$

### 2.3.2 Threaded connection

Only flat sealing connection screw fittings may be used for the threaded connection.

### 2.3.3 Markings on components

The model is marked as follows:

- flow direction indicator
- noise class I pursuant to applicable regulations, see [„Regulations from section: Marking on components“ on page 7](#)
- dimension
- DVGW writing
- position indicator below the handwheel

### 2.3.4 Compatible components

The model is equipped with G-external threads according to the applicable regulations and compatible with the Profipress, Sanpress, and Sanpress Inox system, see [„Regulations from section: Compatible components“ on page 7](#).

### 2.3.5 Technical data

Observe the following operating conditions for the installation of the model:

Operating temperature [ $T_{max}$ ]	90 °C
Operating pressure [ $P_{max}$ ]	1.6 MPa (16 bar)

The performance diagram shows the pressure losses (in hPa) in relation to the volume flow and the nominal width.

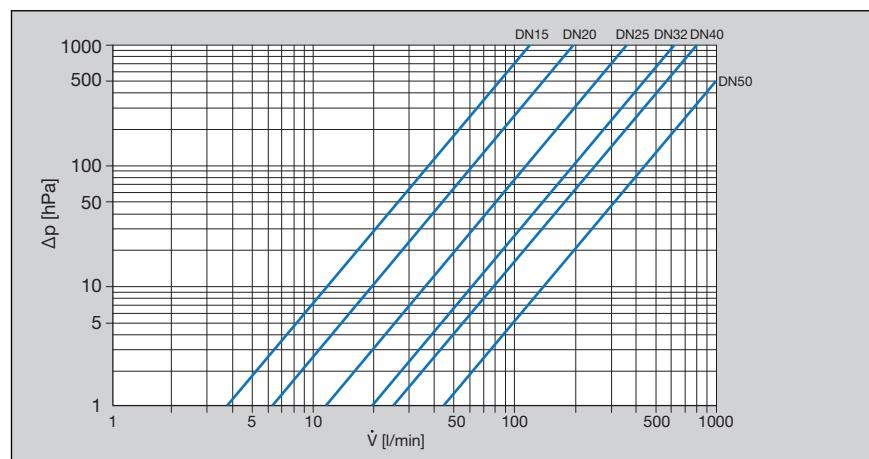


Fig. 1: Performance diagram slanted seat valve press/threaded connection

## 2.4 Information for use

### 2.4.1 Corrosion

Overground pipelines and fittings in rooms do not normally require external corrosion protection.

There are exceptions in the following cases:

- Contact with aggressive building materials such as nitrite or materials containing ammonium
- in aggressive surroundings

If external corrosion protection is required, observe the pertinent guidelines, see  „Regulations from section: Corrosion“ on page 7.



*Easytop fittings made of gunmetal/silicon bronze are suitable for all types of potable water.*

*The chloride concentration in the medium must not exceed a maximum value of 250 mg/l.*

*This chloride is not a disinfectant, but in fact pertains to the content in sea and table salt (sodium chloride).*

## 2.5 Optional accessories

The following optional accessories are available:

- Drainage valve
- Extension for drainage valve when using an insulating shell
- Insulating shells



Fig. 2: Model 2234 Easytop drainage valve



Fig. 3: Model 2234.5 Easytop extension

### Insulating shells

EPS insulating shells are available for all sizes of valves. The two-piece shells are self-securing and mounted with tools and holding clamps: they connect seamlessly onto the flat surface of the pipe insulation. When installing a drainage valve or an extension with drainage valve, a predetermined breaking point is broken out of the insulating shell.

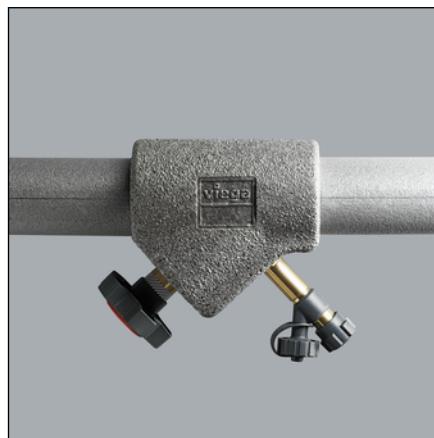


Fig. 4: Easytop insulating shell with extension and drainage valve

# 3 Handling

## 3.1 Assembly information

### 3.1.1 Mounting instructions

#### Checking system components



*Do not remove the model from the packaging until immediately before use.*

System components may, in some cases, become damaged through transportation and storage.

- Check all parts.
- Replace damaged components.
- Do not repair damaged components.
- Contaminated components may not be installed.

#### During assembly

Observe the following when mounting:

- flow direction indicator
- use suitable tools
- When tightening the connection screw fitting, counter by holding the key surface of the valve.



*Choose the place of installation so that the fitting is easily accessible, simple to operate and the insulating shell can be well mounted.*

#### Laying and fixing pipes

For information, refer to the instructions for use of the Profipress, Sanpress and Sanpress Inox systems.

#### Length expansion

For information, refer to the instructions for use of the Profipress, Sanpress and Sanpress Inox systems.

## 3.2 Assembly

### 3.2.1 Leakage test

The installer must perform a leakage test before commissioning.

Carry out this test on a system that is finished but not yet covered.

Comply with the general rules of engineering and the applicable directives, see  „Regulations from section: Leakage test“ on page 8.

Document the result.

### 3.3 Maintenance



#### NOTICE!

Inform your customer or the operator of the drinking water installation that the system has to be maintained on a regular basis.

Observe the applicable regulations for the operation and maintenance of drinking water installations, see  „Regulations from section: Maintenance“ on page 8.



*Viega recommends actuating the fitting regularly and checking its function.*

#### Replacing the valve top

If the valve top needs to be replaced, model 2237.20 can be used.

### 3.4 Disposal

Separate the product and packaging materials (e. g. paper, metal, plastic or non-ferrous metals) and dispose of in accordance with valid national legal requirements.