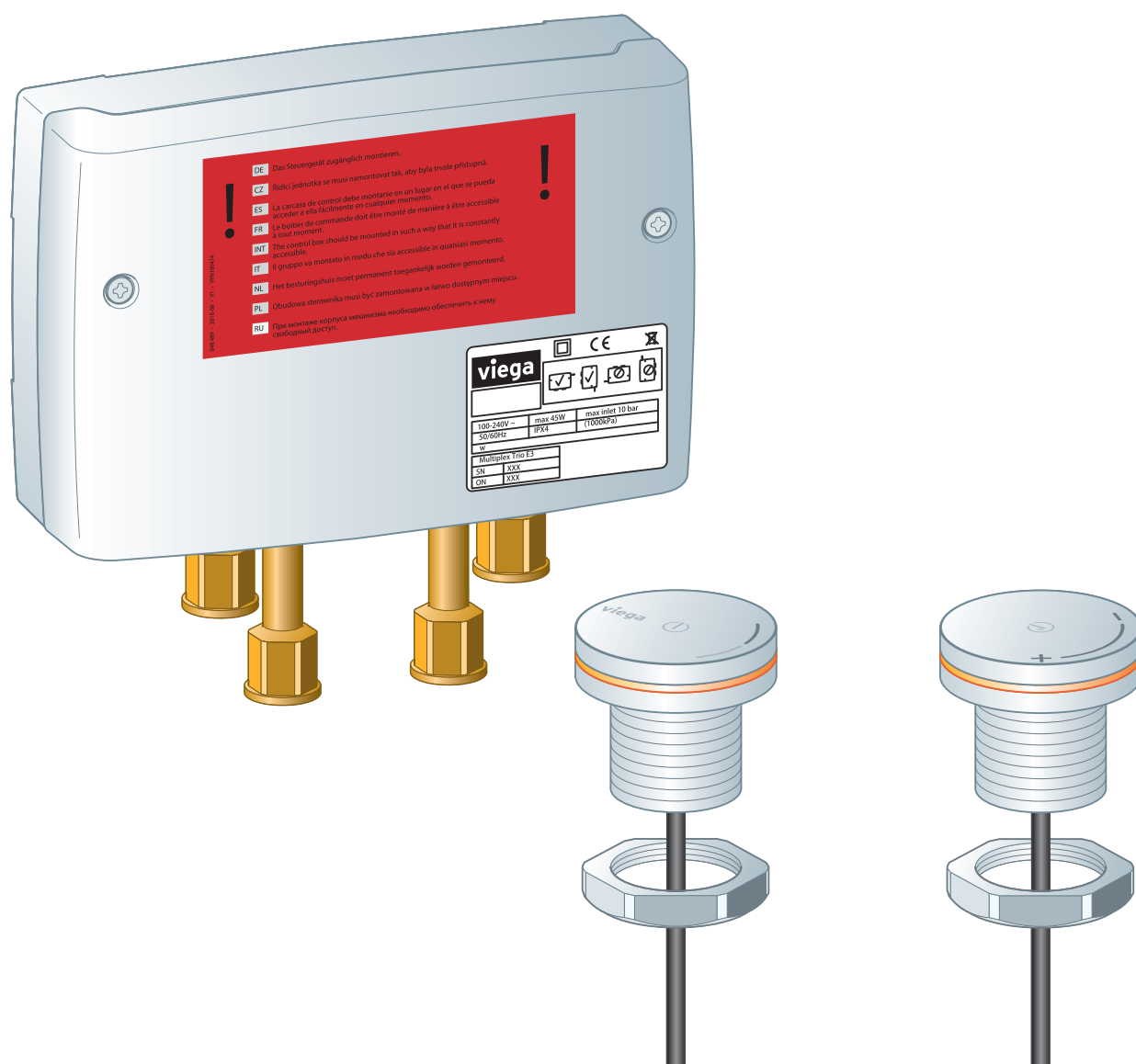


Instructions for Use

Multiplex Trio E2 fitting, electronic mixing unit



for filling a bathtub (electronically controlled), in connection with Multiplex Trio, Multiplex Trio F, Rotaplex Trio or Rotaplex Trio F F (optional electric driven)

Model
6146.2

Year built (from)
09/2011

viega

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1 About these instructions for use

Trade mark rights exist for this document; for further information, go to viega.com/legal.

1.1 Target groups

The information in this instruction manual is directed at the following groups of people:

- Heating and plumbing experts and trained personnel
- Qualified electricians
- Operators
- Consumers

Individuals without the abovementioned training or qualification are not permitted to mount, install and, if required, maintain this product. This restriction does not extend to possible operating instructions.

The installation of Viega products must take place in accordance with the general rules of engineering and the Viega instructions for use.

1.2 Labelling of notes

Warning and advisory texts are set aside from the remainder of the text and are labelled with the relevant pictographs.



DANGER!

This symbol warns of possible life-threatening injury.



WARNING!

This symbol warns of possible serious injury.



CAUTION!

This symbol warns of possible injury.



NOTICE!

This symbol warns of possible damage to property.



This symbol gives additional information and hints.

1.3 About this translated version

This instruction for use contains important information about the choice of product or system, assembly and commissioning as well as intended use and, if required, maintenance measures. The information about the products, their properties and application technology are based on the current standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW).

Some passages in the text may refer to technical codes in Europe/Germany. These should serve as recommendations in the absence of corresponding national regulations. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this manual: The information herein is not binding for other countries and regions; as said above, they should be understood as a recommendation.

2 Product information

2.1 Standards and regulations

The following standards and regulations apply to Germany / Europe and are provided as a support feature.

Regulations from section: Application areas

| Scope / Notice | Regulations applicable in Germany |
|------------------------------------|-----------------------------------|
| Fulfilled requirements in tapware | EN 1111 |
| Fulfilled requirements in tapware | EN 15091 |
| Use in potable water installations | DIN 1988 |
| Use in potable water installations | EN 806 |

Regulations from section: Mounting the mixing unit

| Scope / Notice | Regulations applicable in Germany |
|------------------|---|
| 230-V connection | VDE 0100 Part 701 (IEC 6036-7-701:2006, modified) |

Regulations from section: Safety

| Scope / Notice | Regulations applicable in Germany |
|-------------------|-----------------------------------|
| Overflow function | EN 274 |

Regulations from section: Maintenance

| Scope / Notice | Regulations applicable in Germany |
|--|-----------------------------------|
| Thermal disinfection after 72 hours of non-use | VDI 6023 |
| Thermal disinfection after 7 days | EN 806-5 |

2.2 Safety advice



DANGER! **Danger due to electrical current**

An electric shock can lead to burns and serious injury and even death.

- Work on the electrical system may only be carried out by trained electricians.
- When working in or on electronic systems, switch off the mains voltage and take steps to prevent accidental re-activation.



WARNING! **Danger of injury or damage**

People, including children, who are unable to operate the appliance safely due to their physical, sensory or mental capabilities, inexperience or lack of knowledge, should not be permitted to use the appliance without being supervised or instructed by a responsible person.

- Keep **children under 8 years of age** away from the appliance or provide them with constant supervision
- **Children aged 8 years and over** should only operate the appliance without supervision, if they have been instructed on how to use it safely
- Children are not permitted to carry out cleaning or maintenance work without being supervised by a responsible person
- Do not allow children to play with the appliance



WARNING! **Risk of scalding from hot water**

Excessively hot water can lead to severe scalding, especially in the case of children.

Take the following steps to avoid scalding:

- Do not allow children to play with the control elements unsupervised.
- Disable the temperature safeguard in exceptional cases only.
- Make sure that no one can come into contact with the hot water before carrying out thermal disinfection.



WARNING!

Risk of injury due to control via remote access

Controlling the equipment via remote access is permissible only if there are no persons standing in the direct operating range.

- The safety shutdown of the supply does not replace the overflow function, see [Chapter 2.1 'Standards and regulations'](#) on page 6.
- Before opening the control casing, switch off the mains voltage and take steps to prevent accidental re-activation.
- Lay the cable in the control casing in such a way that it touches nothing.

2.3 Intended use

2.3.1 Areas of application



Potable water heating

Only electronic flowthrough heaters may be used to heat potable water.

Viega recommends the following models:

- Stiebel Eltron DHB-E 18, 21, 24 SL
- Vaillant VED E 24/7
- Flowthrough heaters with comparable features

The product is a mixing fitting for the bathtub with electronic control of water temperature and filling volume. If an electronic drain / overflow fitting is installed, filling and emptying of the bathtub can be regulated using the mixing fitting.

On technical requirements met and the use in potable water installations, see [Chapter 2.1 'Standards and regulations'](#) on page 6.

A drain/overflow, water supply and a pipe interrupter are required for the complete mounting of the product. Further information on this can be found at [Chapter 2.5 'Accessories'](#) on page 14.

2.3.2 Maintenance

Regular maintenance is part of running the system properly [Chapter 3.5.2 'Maintenance'](#) on page 34.



Inform the building owner, the operator or end customer of the maintenance obligations.

2.4 Product description

2.4.1 Overview

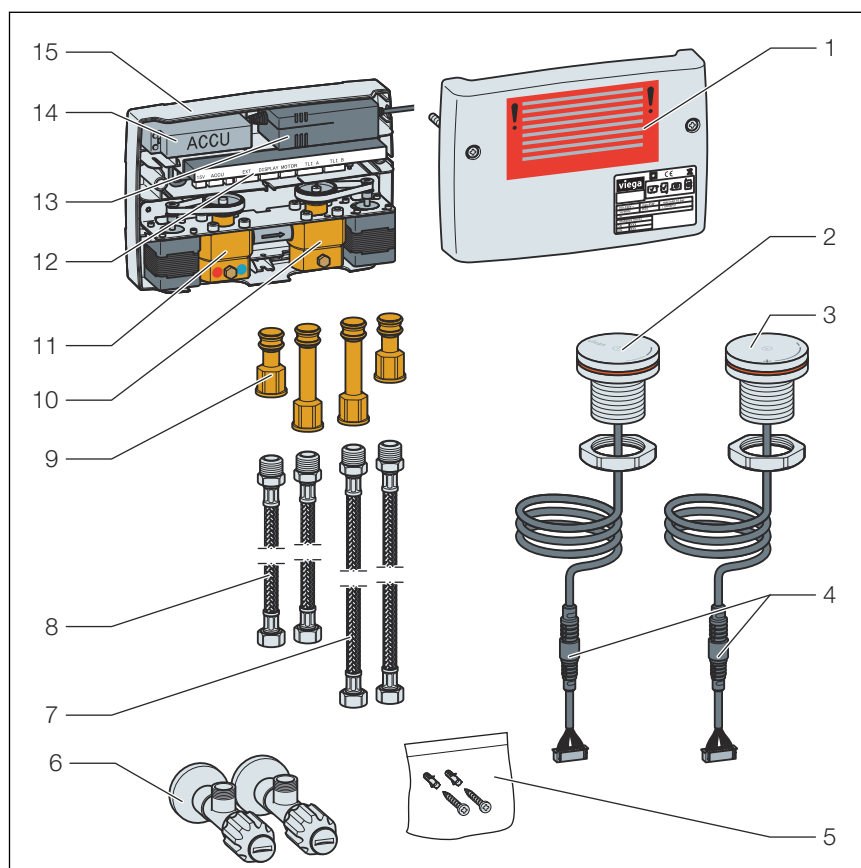


Fig. 1: Components and scope of delivery

- 1 Casing, upper part
- 2 Control element A
- 3 Control element B
- 4 connection cable with plug connector (extendable as an option)
- 5 Fixing material
- 6 2 corner valves with filter, R $\frac{1}{2}$ x G $\frac{1}{2}$
- 7 Flexible connection hoses R $\frac{1}{2}$ x G $\frac{1}{2}$, (length 520 mm)
- 8 Flexible connection hoses R $\frac{1}{2}$ x G $\frac{1}{2}$, (length 300 mm)
- 9 Connection set for actuator unit
- 10 actuator unit for switching between tub and hand shower
- 11 actuator unit for the hot and cold water mixer
- 12 control with plug contacts for all components
- 13 Mains adapter 230 V, with 3 m connection cable
- 14 battery for emergency operation
- 15 Casing

2.4.2 Technical data

| | |
|---|---|
| Operating pressure | max. 1 MPa (10 bar) |
| Recommended flow pressure | 0.1–0.5 MPa (1–5 bar) |
| Pressure difference between PWC and PWH | max. 0.1 MPa (1 bar) |
| Test pressure | 1.5 MPa (15 bar) (1.5 times maximum operating pressure) |
| Dimensions | ↪ Chapter 3.1.2 'Installation dimensions' on page 19 |
| Flow rate | ↪ Fig. 2 or ↪ Fig. 3 |
| Warm water temperature | $T_{\max} \leq 60\text{ °C}$ (from > 40 °C upwards, the anti-scalding protection lowers the temperature increase when the control element is turned.) <i>with thermal disinfection:</i> $T_{\max} \leq 85\text{ °C}$ |
| Power supply | 100–240 V AC, 50/60 Hz |
| Power consumption | Standby operation < 1 W; P_{\max} 45 W |
| Length of the connection cable to the control element | 3 m (optionally extendable by another 3 m) |
| IP Code of electronic mixing unit | IPX4 |
| IP Code of control element | IPX4 |

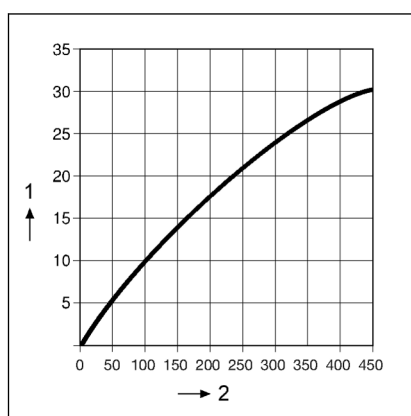


Fig. 2: Flow rate without accessories (corner valves, flexible hose, pipe interrupter)

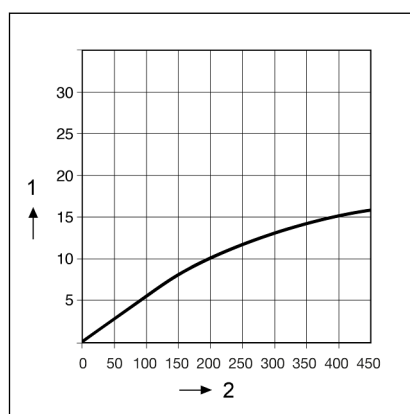


Fig. 3: Flow rate with accessories (corner valves, flexible hose, pipe interrupter)

1 - l / min
2 - Δp / kPa

2.4.3 Functions

The electronic mixing fitting is intended to fill a bathtub with the individually desired water temperature. For this purpose, the mixing fitting has three memory locations in which the individual preferred settings for water temperature, fill volume, and fill depth of the tub can be saved and used for the next bath.

Basic functions

The electronic mixing fitting has been optimised for controlling electrically operated Viega bathtub drains/overflows. When a manually operated drain and overflow fitting is used, all functions of the mixing fitting can be used, except for the electronic opening and closing of the drain.

The following basic functions at the mixing fitting can be controlled electronically:

- Starting and stopping the water supply
- Setting the water temperature
- Setting the strength of the water supply
- Switching between bathtub inlet and hand shower
- Opening and closing the bathtub drain (only with electronically controlled processes; see product portfolio)
- Saving, using, and deleting personal settings

Special functions

Special functions are those functions not required for the daily use of the mixing fitting. Special functions are for example basic settings and maintenance and cleaning functions.

The mixing fitting has the following special functions:

- Diagnosis mode for performing a functionality test
- Performing a thermal disinfection
- Resetting the factory settings

- Cleaning mode for short-term disabling of the control element, e.g. for cleaning
- Automatic opening and closing of the drain set if the respective Viega drain set has been mounted (motor-driven drain plug)

Battery emergency operation

The mixing fitting is equipped with a rechargeable battery that supplies power to the mixing fitting in the event of a power failure in order to close the mixing fitting.

The rechargeable battery is immediately recharged after the power supply is restored.

Temperature limitation / scalding protection

The mixing fitting has two functions protecting the user from scalding:

- From a temperature of 40 °C, the temperature setting via the control element is stepped down with factor 1:10. This means that the temperature is increased at a much slower rate so that the user cannot unintentionally set a much higher temperature.

The temperature reduction takes place at the normal rate even if the scalding protection is enabled.

- Thermal disinfection can be disabled via the option lock. This function can for example be used to protect children from scalding.

2.4.4 Control elements and menus

Operating status

The electronic mixing fitting differentiates between two operating statuses:

- Operating status [OFF] with water supply **switched off**
- Operating status [ON] with water supply **switched on**

The available functions depend on the current operating status.

Control element

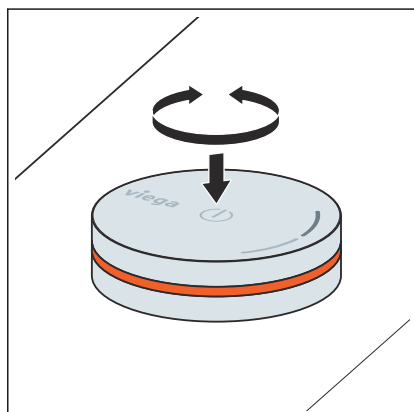


Fig. 4: control element A

The control elements can be pressed and turned.

Keep pressed long = Illuminated ring indicates different menu functions.

Press briefly = Water flows in / water supply stops

Turn = Make various settings (e.g. change water temperature).

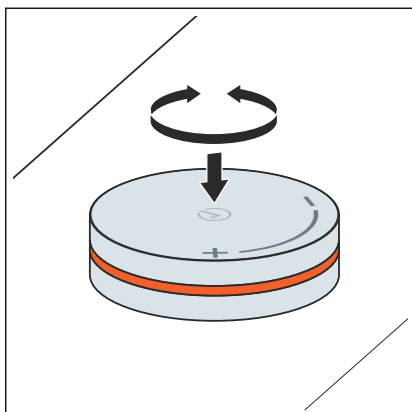


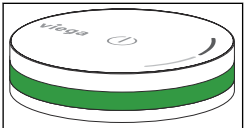
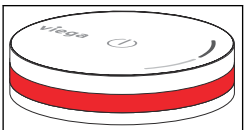
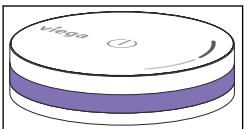
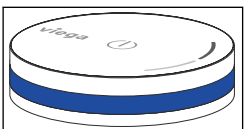
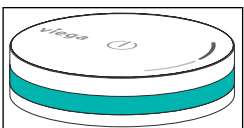
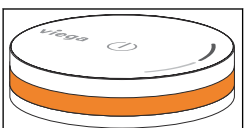
Fig. 5: control element B

Menu structure

Press = Switch over between bathtub inlet and hand shower.

Turn = Set the water stream strength.

A long press on control element A calls up the menu. As long as you keep control element A pressed, the different menu functions are displayed one after the other. The menu functions are distinguished by different colours on the illuminated ring. Each colour signifies a different menu function (see table below).

| Colour of the illuminated ring | | Function |
|--------------------------------|--|--|
| Green |  | Standby mode |
| Red |  | High water temperature, or thermal disinfection |
| Purple |  | Saving personal settings |
| Dark blue |  | Deleting personal settings |
| Turquoise |  | Enabling the function lock: flash once = functions available flash twice = Functions locked |
| Amber |  | Diagnosis mode |



Red flashing of the illuminated ring in operating mode [OFF] indicates: The battery charge has dropped below minimum, and the bathtub fitting cannot be controlled any more (see [Chapter 3.5.4 'Replacing the rechargeable battery'](#) on page 36).

Structure of the operating instructions

All instructions for operating the mixing fitting are of a uniform structure. Two factors influence the function of the product, and a combination of these factors brings a result. These two factors are the current operating status and the action carried out by the user.

Example:

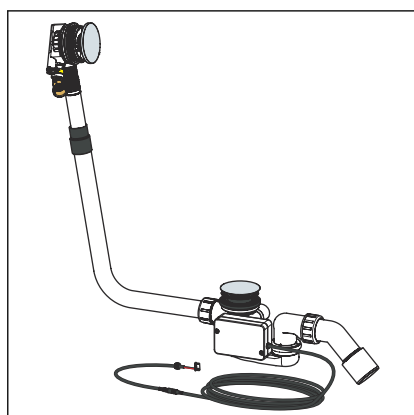
| | |
|------------------|--|
| Operating status | [OFF] |
| Action | Briefly press the control element once. |
| Result | The water starts to flow. (Automatic stop after max. 45 minutes.) |

2.5 Accessories



The accessories shown here are not included in the scope of delivery. If required, it must be purchased separately.

Required accessories

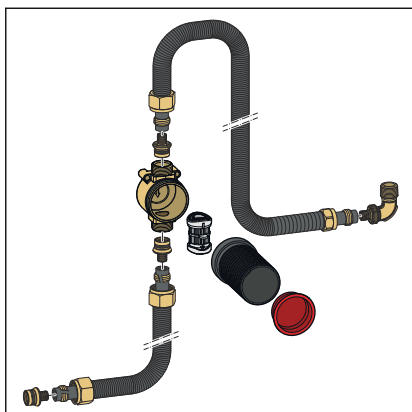


Inlet, drain and overflow

A water supply and a drain/overflow fitting for the tub are required to be able to install the product completely.

The following four Viega models are optimised for use with an electronic mixing fitting:

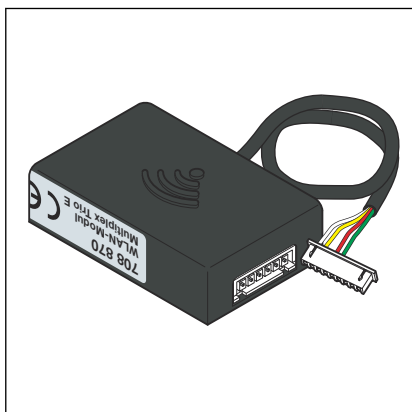
- Multiplex Trio drain / overflow, model 6175.1
- Rotaplex Trio drain / overflow, model 6175.2
- Multiplex Trio F drain / overflow, model 6148.1
- Rotaplex Trio F drain / overflow, model 6148.2



Pipe interrupter

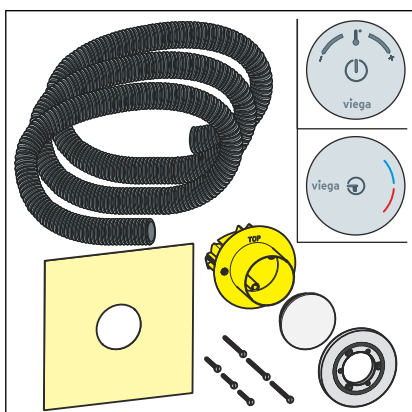
To ensure that no bath water can flow back into the potable water installation, a pipe interrupter must be installed, e.g., the connection set with concealed pipe interrupter DN15, model 6161.86. A suitable cover rosette for the pipe interrupter must be purchased separately.

Optional accessories



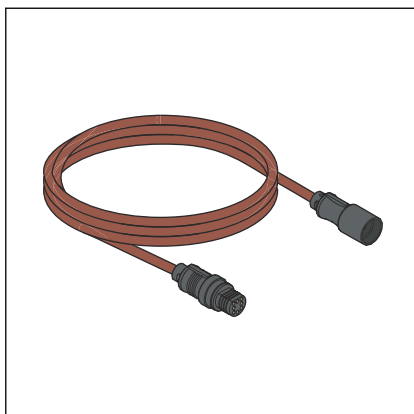
WLAN module

The mixing fitting can be remotely controlled in direct operation with mobile devices (Android, iOS, Windows). For this purpose, you require the Multiplex Trio E WLAN module , model 6146.224.



Extension set for control elements

The extension set model 6146.36 enables installation of a control element on a wall or pre-wall. It contains a concealed socket, an empty conduit for the connection cable and a fixing set with sealing collar and chrome-plated cover rosette.

**Extension cable**

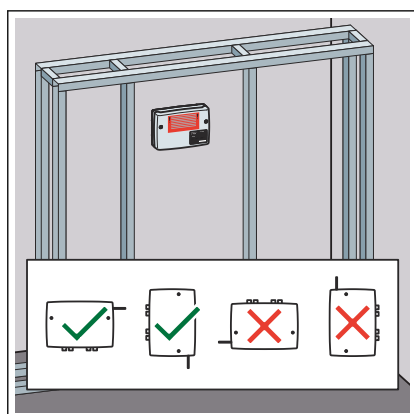
3 m extension cable for the control element: model 6146.22.

3 Handling

3.1 Assembly information

3.1.1 Mounting conditions

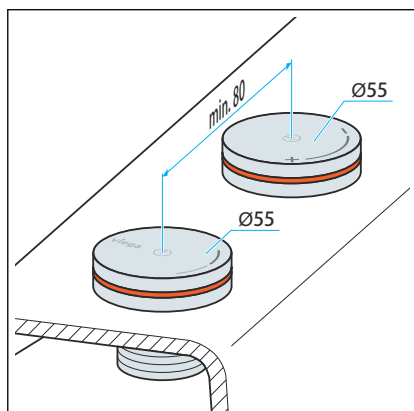
Mixing unit



The following requirements exist for the mounting of the mixing unit:

- The mixing unit may only be mounted horizontally or vertically as shown in the illustration.
- The mixing unit must remain accessible for the purpose of maintenance and the top of the casing must be removable.
It can be installed in an adjoining room or in a pre-wall with an inspection opening, for example.
- A 230 V connection is available as power supply, see [Chapter 2.1 'Standards and regulations'](#) on page 6.
- The mixing unit must not be so far away from the control elements that the connection cable (3 m) is subjected to tensile stress.
If required, the connection cable of the control elements can be extended to 6 m [Chapter 2.5 'Accessories'](#) on page 14.

Control elements



The following requirements exist for the mounting of a control element:

- The element should be easily reachable from both inside and outside the tub.
- Fixing can take place on an even surface with the dimensions 60 x 60 mm (e.g. in the pre-wall) or on the tub rim.
- A drill hole with a diameter of 38–40 mm is required for fixing an element.
- If mounting is to take place on the tub rim, Viega recommends having the drill holes made by the manufacturer, if possible.
- The centres of the drill holes for the elements must be at least 80 mm apart.
- There must be clearance of at least 40 mm provided behind or below the mounting area.
- The connection cable must be laid free of tensile stress from the installation position of an element to the controller unit.
If required, the connection cable can be extended from 3 m to 6 m [Chapter 2.5 'Accessories'](#) on page 14.
- When mounting on the tub rim, it must be ensured that the elements are never submerged in water. Contact with splash water does not present a problem.

The following requirements exist for the mounting of the drain / overflow:

- The bathtub is installed.
- The drain pipeline is installed all the way to the bathtub.
- The underside of the bathtub is accessible.

Pipe interrupter

To prevent bath water from flowing back into the potable-water installation, a pipe interrupter must be installed in the pipeline between the mixing unit and the tub inlet.

The following schematic diagram shows what this should look like:

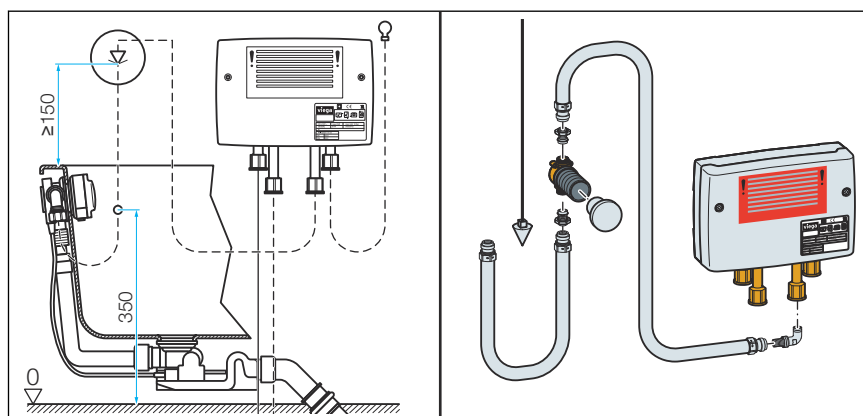


Fig. 6: Installation diagram with pipe interrupter

It is important that the pipe interrupter is mounted vertically, in the direction of flow and at least 150 mm above the upper edge of the bathtub.



The hand shower must also be protected against bath water flowing back. If no protection is already integrated into the hand shower being used, it may be necessary to install an additional pipe interrupter.

Observe the local standards and regulations.

The pipe interrupter is not included in the scope of delivery and must be ordered separately. Observe the instructions for use of the pipe interrupter.

3.1.2 Installation dimensions

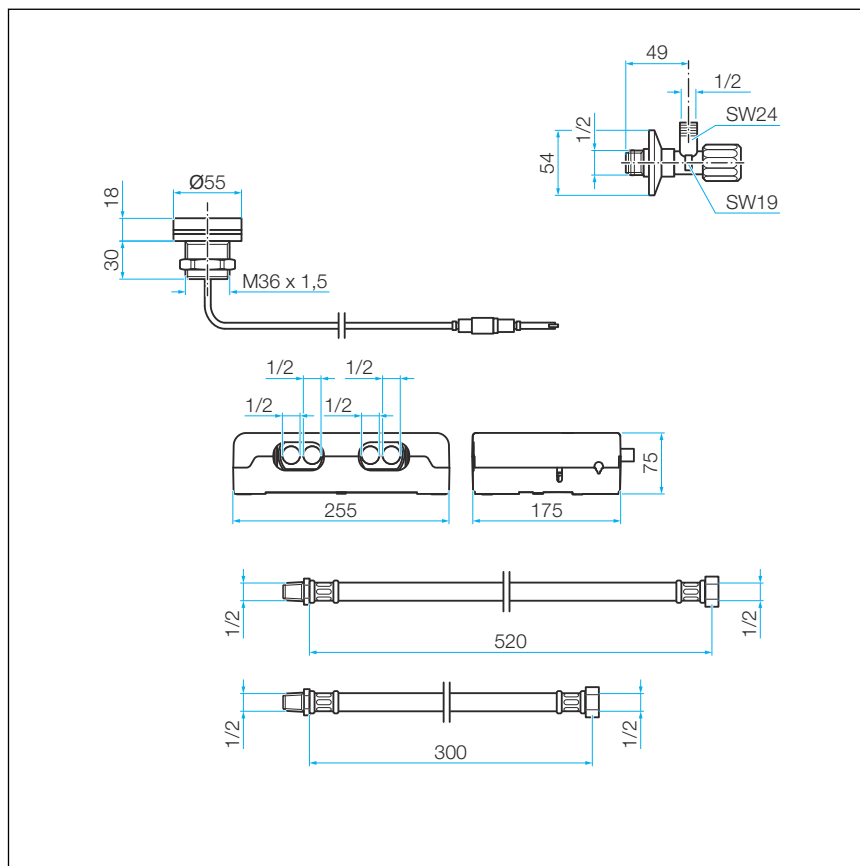


Fig. 7: Dimensions

3.2 Assembly

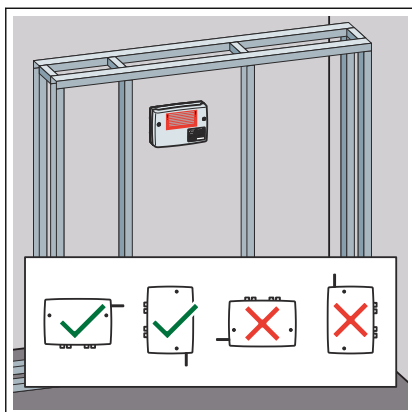
3.2.1 Mounting the mixing unit



DANGER!
Danger due to electrical current

An electric shock can lead to burns and serious injury and even death.

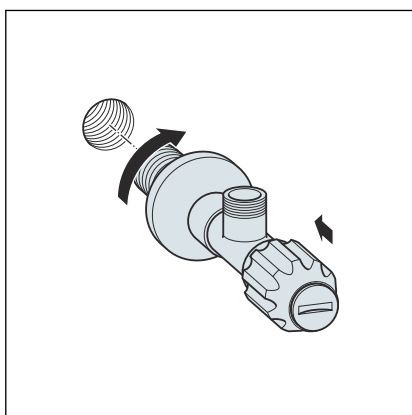
- Only allow electrical work to be carried out by qualified electricians.
- Always de-energise the connection cable before work is commenced.



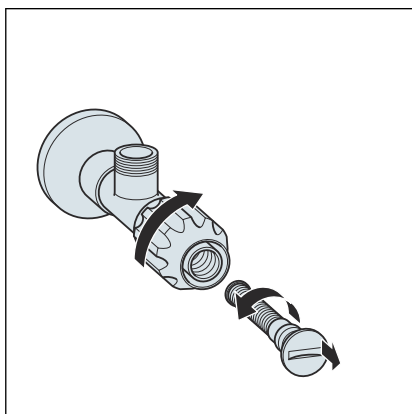
Requirements:

- The installation location is permanently accessible even after mounting, and the casing cover can be removed (e.g. through an inspection opening).
- The installation location is situated in such a way that the installation location of the control elements can be reached with a cable of 3 m length (6 m with extension).
- A 230 V connection is available as power supply, see [Chapter 2.1 'Standards and regulations'](#) on page 6.
- The mixing unit can be mounted with the connections facing either down or to the left. Other mounting positions or mounting at an angle impair the functionality of the mixing unit.

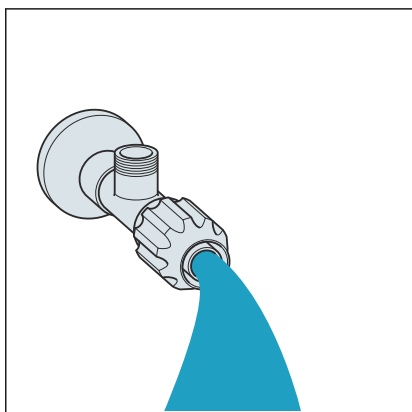
- Mount the corner valves to the hot and cold water installations.

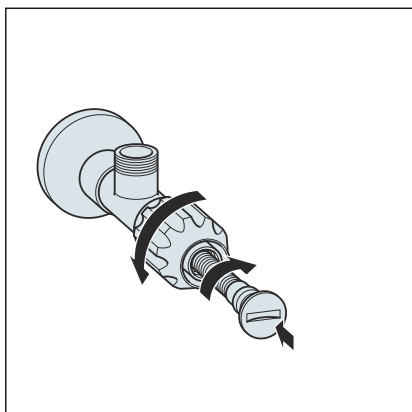


- Unscrew the filter in an anti-clockwise direction.
- Remove the filter.

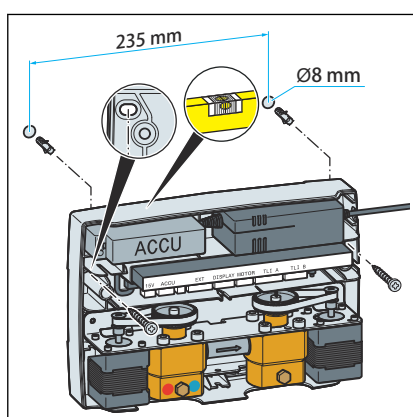


- Open the water supply for a few seconds to flush the pipe.

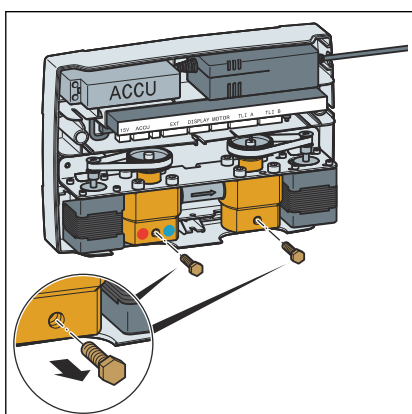




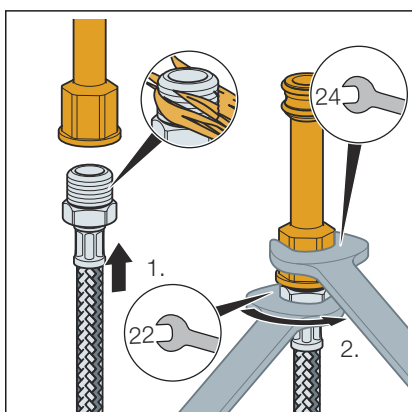
- Screw the filter into the corner valve.



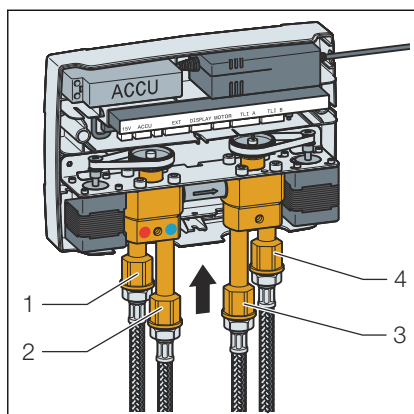
- Set the 8 mm dowels according to the specified dimensions.
Distance: 235 mm
Drill hole depth: 65 mm
Use a spirit level for horizontal and vertical alignment.
- Screw on the mixing unit.



- Unscrew the safety screws.

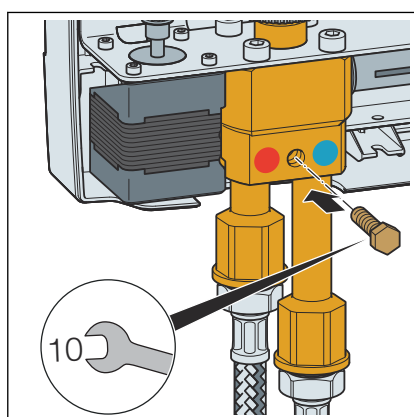


- Seal the hoses.
- Screw the hoses onto the connecting pieces.

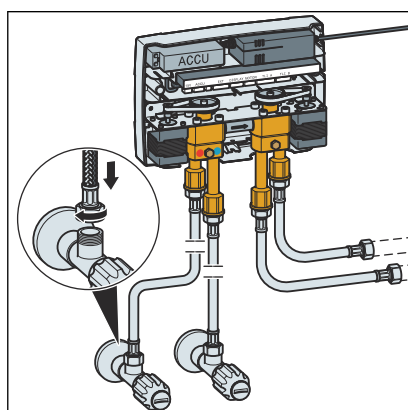


► Attach the connecting pieces with the flexible hoses in the inputs and outputs of the mixing unit.

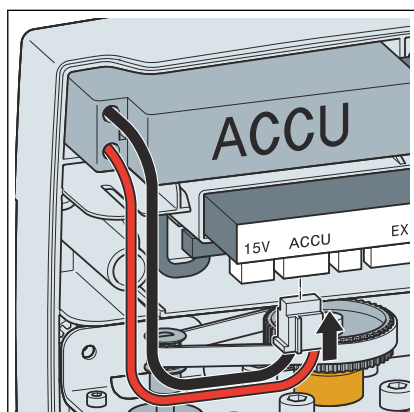
- 1 = Hot potable water connection
- 2 = Cold potable water connection
- 3 = Bathtub connection
- 4 = Hand shower connection



► Tighten the safety screws.

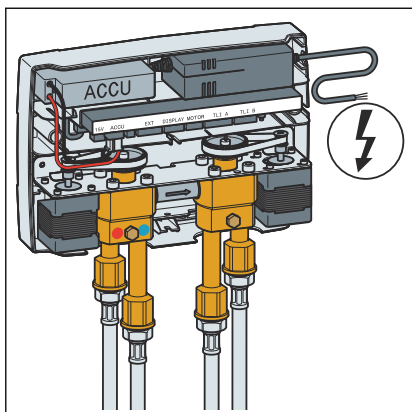


► Connect the hoses of the hot and cold water inputs of the mixing unit to the respective corner valves.



► Connect the rechargeable battery to the control electronics.

Make sure that it is properly aligned. Push the battery in until you feel the plug snap into place.



DANGER! This step may only be carried out by trade professionals!

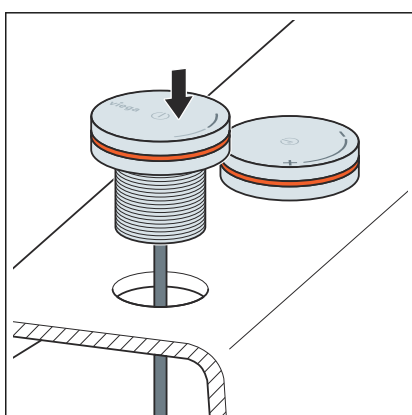
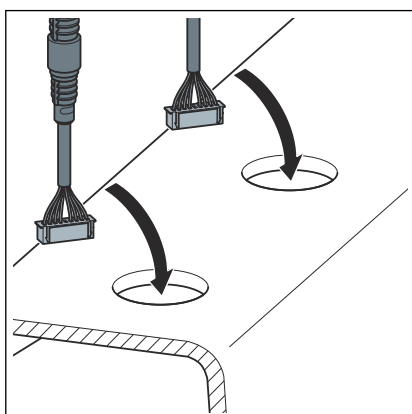
➤ Connect to the mains.

3.2.2 Mounting the control element

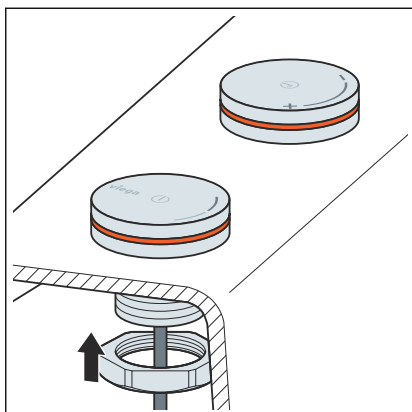
Here, mounting of the control elements is shown at the tub rim by way of example. For mounting it at another surface, e.g. in the pre-wall, the same steps and preconditions apply.

Requirements:

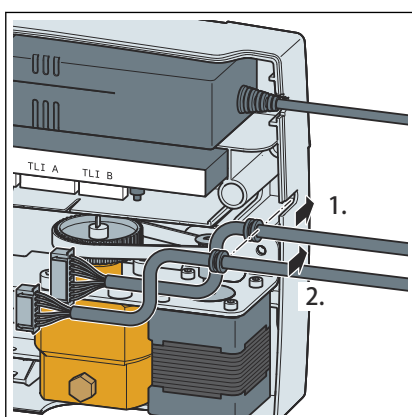
- The planned installation location of the control elements can be reached with a cable of 3 m length (6 m with extension) from the installation location of the mixing unit.
 - There must be two drill holes with a diameter of 38–40 mm at the installation site.
 - The centres of the drill holes must be at least 80 mm apart.
 - There must be clearance of at least 40 mm behind the drill holes.
- Guide the connection cable of the control elements through the drill holes.



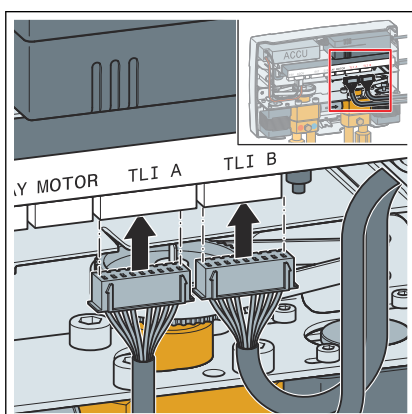
➤ Insert the control elements in the drill holes.



- Use the union nut to fasten the control elements from below.
- Place the site protection on the control elements.



- Lead the cables with cable lead-in into the recess in the right-hand side of the casing of the mixing unit.

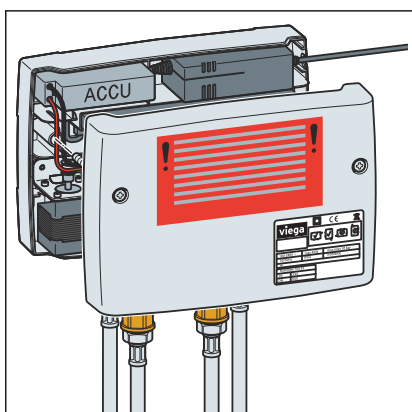


- Connect the plugs of the cables to the control elements with the connections of the control unit.

Connect control element A (with Viega inscription) with the socket marked „TLI A“.

Connect control element B (without inscription) with the socket marked „TLI B“.

The plugs have a groove left and right on one long side which must face forward when plugging in.



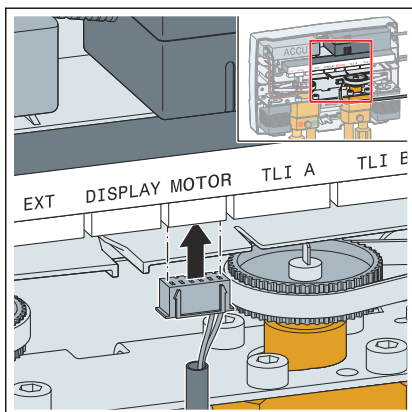
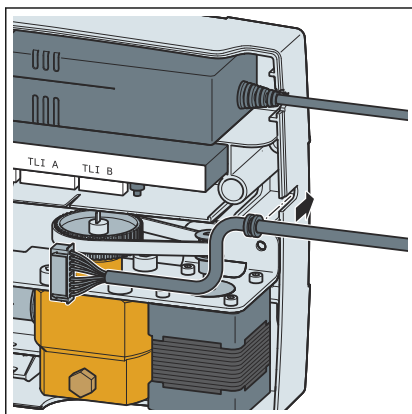
- Set the casing lid on the mixing unit and screw it down.

3.2.3 Connecting the electrical drain (optional)

An electrically driven drain and overflow fitting must be used to be able to open and close the drain using the control element. Viega recommends one of the four models mentioned in [Chapter 2.5 'Accessories' on page 14](#). The motor of these models has a connection through which it is connected to the control of the mixer unit.

Requirements:

- The mixer unit has been mounted.
 - The motor-powered drain and overflow fitting has been mounted.
 - The mixer unit is accessible and the lid had been removed.
 - The motor of the drain and overflow fitting can be accessed from the installation location of the mixing unit using a 3 m cable (5 m with extension).
- Lead the cable with cable lead-in into the recess in the right-hand side of the casing of the mixing unit.



INFO! The drain and overflow fitting must be connected before mains voltage is applied to the mixing unit so that the drain can be detected.

- Connect the plug of the cable with the socket of the control unit marked "Motor".

The plug has a groove left and right on one long side, this should face forward when plugging in.

3.3 Control

3.3.1 Factory settings

Program memory locations

The electronic mixing fitting has three program memory locations to which the users can save their individual settings. The individual settings include the water temperature, the strength of the water stream and the water volume defined via the inflow time.

The program memory locations are assigned the following values in the factory setting:

- Program memory location 1: 12 °C, 100 % water stream strength, 45 min inflow time
- Program memory location 2: 25 °C, 100 % water stream strength, 45 min inflow time
- Program memory location 3: 38 °C, 100 % water stream strength, 45 min inflow time

3.3.2 Setting the water supply manually

You can also control the water supply and temperature via the program memory, see [Chapter 3.3.4 'Using personal settings' on page 28](#).

Starting the water inflow manually

| | |
|------------------|--|
| Operating status | [OFF] |
| Action | Briefly press control element A 1 x. |
| Result | <p>The water flows in according to the settings of program memory location 1.</p> <p>The operating mode changes to [ON].</p> <p>The illuminated ring of the control element flashes blue, orange or red, depending on the water temperature.</p> |

Manually stopping the water inflow

| | |
|------------------|--|
| Operating status | [ON] |
| Action | Briefly press control element A 1 x. |
| Result | <p>The water supply stops.</p> <p>The operating mode changes to [OFF].</p> |

Manually setting the water temperature



WARNING!

Risk of scalding from hot water

The water temperature can be increased to a value of up to 80 °C if the water is supplied to the mixing fitting at a respective temperature. Children may suffer scalding at a temperature of 40 °C and up. In severe cases, scalding may be fatal, just as burn injuries. For this reason, take particular care with water temperatures of more than 40 °C.

Take the following steps to avoid scalding:

- Beyond a set temperature of 40 °C, the temperature will increase significantly slower when you turn the control element (the rotary movement is stepped down 1:10). Use this scalding protection for a more accurate and careful temperature setting.
- Never let children and persons in need of help have a bath unsupervised.
- Enable the function lock to prevent a thermal disinfection from being unintentionally triggered.

| | |
|------------------|---|
| Operating status | [ON] |
| Action | Turn control element A. <ul style="list-style-type: none"> ■ Turn clockwise: warmer (orange illuminated ring) ■ Turn anti-clockwise: colder (blue illuminated ring) |
| Result | You have changed the water temperature. |

Manually setting the water stream strength

| | |
|------------------|--|
| Operating status | [ON] |
| Action | Turn control element B. Turning clockwise = water stream stronger; turning anti-clockwise = weaker |
| Result | The water stream strength is changed. |

3.3.3 Changing the water supply

Changing between tub faucet and hand shower

| | |
|------------------|--|
| Operating status | [ON] |
| Action | <ul style="list-style-type: none"> ■ Press control element B. ■ Release control element B. |
| Result | The water inflow changes from bathtub filling to hand shower or vice versa. |

3.3.4 Using personal settings

The mixing unit has three program memory locations through which the water supply can take place:

- Briefly press control element A 1 x = program memory location 1
- Briefly press control element A 2 x = program memory location 2
- Briefly press control element A 3 x = program memory location 3

The program memory locations save personal settings for bathtub filling (temperature, water flow volume and water stream strength). When a program memory location is called up, the bathtub fills automatically with the preset values.

Filling the bathtub using the program memory

| | |
|------------------|---|
| Operating status | [OFF] |
| Action | Press control element A briefly (1 x, 2 x or 3 x in quick succession) to select the required program memory location (1, 2 or 3). |
| Result | The bathtub is filled in accordance with the saved settings. |

Saving personal settings

| | |
|------------------|---|
| Operating status | [OFF] |
| Action | <ul style="list-style-type: none"> ■ Press control element A briefly (1 x, 2 x or 3 x in quick succession) to select the required program memory. ■ Set the water temperature (turn control element A). <ul style="list-style-type: none"> ■ Turn clockwise = warmer (orange illuminated ring) ■ Turn anti-clockwise = colder (blue illuminated ring) ■ Set the water stream strength (turn control element B). ■ Allow the water to flow in to the desired fill depth. ■ Keep control element A pressed until the illuminated ring emits purple light. ■ Release control element A. |
| Result | <p>The water supply stops.</p> <p>The water volume currently in the bathtub and the mean water temperature are saved to the selected memory location.</p> |



The saved temperature corresponds to the actual temperature of the bath water and can significantly deviate from the last selected target temperature.

Restoring the factory settings on the program memory

| | |
|------------------|---|
| Operating status | [OFF] |
| Action | <ul style="list-style-type: none"> ■ Press control element A briefly (1 x, 2 x or 3 x in quick succession) to select the required program memory location (1, 2 or 3). ■ Keep control element A pressed until the illuminated ring emits dark blue light. ■ Release control element A. |
| Result | <p>The water supply stops.</p> <p>You have reset the selected memory space to factory settings (also see Chapter 3.3.1 'Factory settings' on page 25).</p> |

Returning all settings to factory settings

Use this function to reset all settings to delivery state (see [Chapter 3.3.1 'Factory settings'](#) on page 25).

| | |
|------------------|--|
| Operating status | [OFF] |
| Action | <ul style="list-style-type: none"> ■ Keep control element A pressed until the illuminated ring emits dark blue light for the second time. ■ Release control element A. |
| Result | <p>The illuminated ring flashes twice to confirm successful reset.</p> <p>You have returned all settings to factory setting.</p> |

3.3.5 Electronic operation of the drain



To use this function, an electrically operated drain and overflow must be mounted and connected. Further information can be obtained from your trade professionals.

Opening/closing the drain by means of the control element

| | |
|------------------|---|
| Operating status | OFF |
| Action | <ul style="list-style-type: none"> ■ Keep control element A pressed until the illuminated ring emits dark blue light for the first time (after approx. 2 seconds). ■ Release control element A. |
| Result | The drain valve opens or closes. |

3.3.6 Using the function lock

Enabling/disabling the function lock

While the function lock is enabled, the functions "Thermal disinfection" and "Reset to factory settings" are blocked. The function lock serves as a child protection or safeguard against unauthorised use.

| | |
|------------------|--|
| Operating status | [OFF] |
| Action | <ul style="list-style-type: none"> ■ Keep control element A pressed until the illuminated ring emits turquoise light. ■ Release control element A. |
| Result | <p>The control element flashes once: Functions are available.</p> <p>The control element flashes twice: Functions are blocked.</p> |

3.3.7 Cleaning functions

Care mode

In care mode, the electronic mixing unit is disabled for 45 seconds. This allows you to clean the control elements, for example, without accidentally triggering a function.

| | |
|------------------|--|
| Operating status | [OFF] |
| Action | <ul style="list-style-type: none"> ■ Keep control element A pressed until the illuminated ring emits green light. ■ Release control element A. |
| Result | <p>The control element is disabled for 45 seconds. For this period of time, the illuminated ring emits green light.</p> |

Thermal disinfection



WARNING!

Risk of scalding from hot water

Unless a temperature safeguard has been set, the water temperature can be increased to max. 80 °C. Children may suffer scalding at a temperature of 40 °C and up. In severe cases, scalding may be fatal, just as burn injuries. For this reason, proceed with particular caution when carrying out thermal disinfection.

Take the following steps to avoid scalding:

- Ensure that nobody is standing close to the fitting and that splattering of the hot water is excluded.
- After completed disinfection, run some cold water so that no hot water remains in the pipes.
- You can abort thermal disinfection at any time by pressing and releasing the control element.

Thermal disinfection is a five-minute program, and ensures that germs in the mixing unit are removed by hot water. The mixing unit is flushed through at the maximum supply temperature. The least amount of water is used.

| | |
|------------------|---|
| Operating status | [OFF] |
| Action | <ul style="list-style-type: none"> ■ Keep control element A pressed until the illuminated ring emits red light. ■ Release control element A. |
| Result | <p>Thermal disinfection starts.</p> <p>During thermal disinfection, the illuminated ring of the control element flashes red as a warning.</p> <p>To interrupt thermal disinfection, press control element A once.</p> |

3.3.8 System diagnosis and statistics

Using the diagnosis mode

The fitting can carry out an automatic system diagnosis. The sensors for temperature and volumetric flow are tested.

| | |
|------------------|---|
| Operating status | [OFF] |
| Action | <ul style="list-style-type: none"> ■ Keep control element A pressed until the illuminated ring emits orange light. ■ Release control element A. |
| Result | The automatic system diagnosis starts. |

During the analysis, the illuminated ring of the control element shows which component of the product is being checked right now.

Display during analysis:

- Illuminated ring inactive: automatic adjustment of the valves
- Illuminated ring red: hot water valve opens fully (caution: risk of scalding!)
- Illuminated ring green: hot water valve closes fully
- Illuminated ring blue: cold water valve opens fully
- Illuminated ring inactive: cold water valve closes fully

Indication of the findings

After completion of all analysis steps, the illuminated ring of the control element indicates the findings.

The following findings can be displayed:

- Illuminated ring flashes amber twice: device functions properly
- Illuminated ring flashes amber three times: temperature sensor defective – check the connection and replace
- Illuminated ring flashes amber four times: flow sensor defective – check the connection and replace

3.4 Troubleshooting

| Error | Cause | Troubleshooting |
|---|---|---|
| The device is not functioning. | The device is not connected to the mains | Connect the device to the mains |
| | Failure of mains power supply | Check the terminal box |
| | Power pack not connected to control electronics | Check or establish the connection |
| | Control elements not connected | Check or establish the connection |
| The device switches the water supply off too early. | Saved inlet time is set too short | Set a longer inlet time → <i>Chapter 3.3.2 'Setting the water supply manually' on page 26</i> |
| | Hot and cold water connections mixed up | Exchange the connections |
| The water temperature is not as desired. | Hot and cold water pipes mixed up | Exchange the connections |
| | Hot or cold water valve not fully open | Fully open the corner valves |
| | Connection hoses kinked | Check laying of the hoses |
| | Connection lines clogged | Flush the lines Clean the filter |
| | Reservoir empty | Check reservoir |
| | Flowthrough heater not connected | Check or establish the connection |

| Error | Cause | Troubleshooting |
|---|--|--|
| | Temperature sensor not connected or defective | Carry out the "System diagnosis" function ↗ Chapter 3.3.8 'System diagnosis and statistics' on page 31 |
| | Motor for temperature control not connected or defective | Carry out the "Diagnosis" function ↗ Chapter 3.3.8 'System diagnosis and statistics' on page 31 |
| | Toothed belt came off or defective | Check toothed belt |
| | Pressure difference between cold and hot water supply too great ($\Delta > 0.1$ MPa, 1 bar) | Adjust pressure |
| No water flow | Hot or cold water valve not fully open | Fully open the valves |
| | No water supply | Check main tap |
| | Supply hoses kinked | Check the laying of the supply hoses |
| | Filter clogged | Clean the filter |
| | The device is not connected to the mains | Connect the device to the mains |
| | Failure of mains power supply | Check the terminal box |
| | Mains adapter not connected to control | Connect 2-pole plug with control electronics |
| | Control elements not connected | Check or establish the connection |
| The water flow is not as desired. | Hot or cold water valve not fully open | Fully open the valves |
| | Supply hoses kinked | Check the laying of the supply hoses |
| | Filter clogged | Clean the filter |
| | Motor for water flow not connected, or defective | Check connection and function |
| | Toothed belt came off or defective | Check toothed belt |
| | Saved flow is too small | Reset the function "Factory settings" ↗ Chapter 3.3.4 'Using personal settings' on page 28 |
| Constant water flow | Motors not calibrated | Carry out the "Diagnosis" function ↗ Chapter 3.3.8 'System diagnosis and statistics' on page 31 |
| | Valves do not close | Carry out the "Diagnosis" function ↗ Chapter 3.3.8 'System diagnosis and statistics' on page 31 |
| The water is turned off after a certain period of time. | On-time limit reached | The maximum inlet time is 45 minutes. |

| Error | Cause | Troubleshooting |
|--|--|--|
| | Individually saved filling volume reached | Carry out the function "Deleting the saved settings" ➔ <i>Chapter 3.3.4 'Using personal settings' on page 28</i> |
| The illuminated ring of the control element flashes green every 2 seconds. | Care mode active | Wait for 45 seconds, or press the control element until the green light goes out |
| No operation during power failure | Battery not connected | Connect battery to controller (ACCU) |
| | Battery empty | Recharge battery for at least 24 hours |
| | Battery defective | Replace battery |
| The casing is moist or wet. | Impermissible installation situation | see label on cover |
| | Inlets and outlets of valves not properly sealed | Check the sealing, re-seal if necessary |
| | Condensate at the valve bodies | no measures required |
| The control unit (with cable connection) does not react. | The control unit is not connected properly. | Check the connection |
| | The control unit is defective | Replace the control unit |
| | The rotating knob does not turn smoothly | Remove and clean the rotating knob |

3.5 Care and maintenance

3.5.1 Care tips

Normal soap or a mild cleaning agent can be used for regular maintenance and prevention of lime scale on the control elements. Use no scouring agent or abrasive objects.

Strong stains can be removed using typical household cleaner. Rinse the detergent very thoroughly with clear water after the prescribed dwell time. There should be no residue on the components.

3.5.2 Maintenance

Changing the battery

If the rechargeable battery is not sufficiently charged (e.g. due to age), the mixing unit will close and can no longer be used. The control element then flashes red five times.

Viega recommends replacing the battery every 3–5 years, depending on use.



Viega recommends replacing the battery every 3–5 years, depending on use.

For a description of the replacement of the battery, see [Chapter 3.5.4 'Replacing the rechargeable battery'](#) on page 36.

Changing the filter in corner valves

Depending on the local water quality, the filters in the corner valves must be cleaned or replaced regularly. At commissioning, specify a maintenance interval which is in keeping with the local water quality.

For a description of the filter replacement, see [Chapter 3.5.3 'Changing the filters in the corner valves'](#) on page 35.

System diagnosis

Some of the causes for malfunctions can be identified by system diagnosis. Since the system diagnosis tests important (also safety-relevant) functions of the fitting, carry out a system diagnosis regularly.

Viega recommends running a system diagnosis every 18 months. When the device is used very often, reduce the interval correspondingly.

Thermal disinfection

To prevent germ infestation of the water even with infrequent use of the bathtub, Viega recommends carrying out a thermal disinfection in the following cases and intervals:

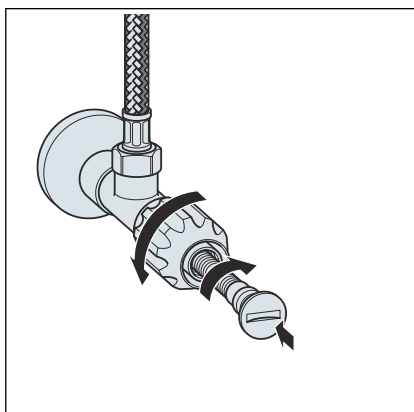
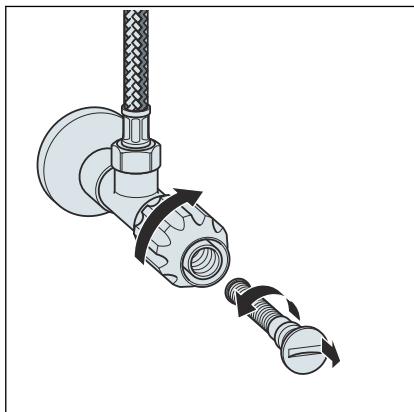
- after the bathtub has not been used for 72 hours, see [Chapter 2.1 'Standards and regulations'](#) on page 6
- otherwise after 7 days at the latest, see [Chapter 2.1 'Standards and regulations'](#) on page 6

3.5.3 Changing the filters in the corner valves

Depending on the local water quality, the filters in the corner valves need to be changed regularly.

Requirements:

- The corner valves are accessible (e.g. through a revision opening).
- Turn off the water supply to the mixing unit.
- Unscrew the filter in an anti-clockwise direction.
- Remove the filter.



- Insert the new filter.
- Tighten the filter clockwise.
- Turn the water supply to the mixing unit back on.

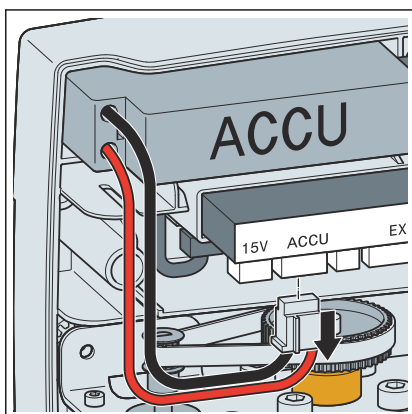
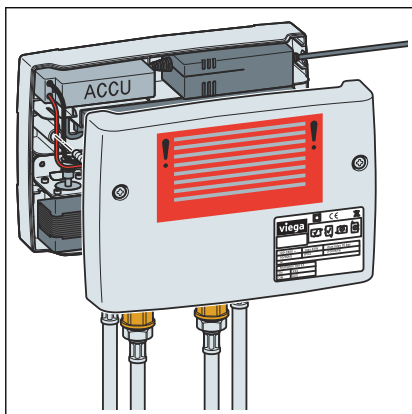
3.5.4 Replacing the rechargeable battery



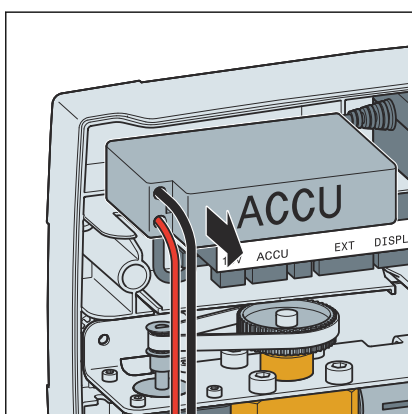
Viega recommends replacing the battery every 3–5 years, depending on use. If the rechargeable battery is not sufficiently charged (e.g. due to age), the mixing unit will close and can no longer be used.

Requirements:

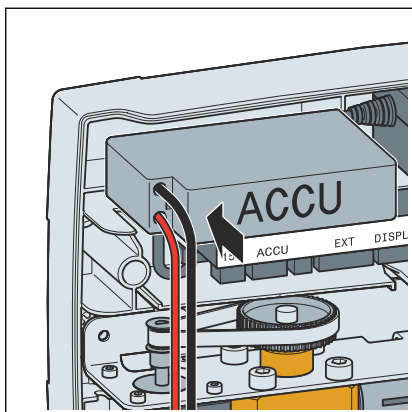
- The mixing unit is accessible (e.g. through a revision opening).
- The lid of the mixing unit can be removed.
- A spare battery is available.
- Loosen the screws of the casing cover and store them.
- Remove the casing cover.



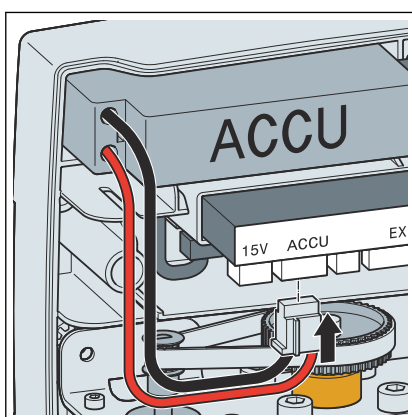
- Pull the plug straight out of the control.



- Remove the rechargeable battery from the mixing unit and dispose of it properly.

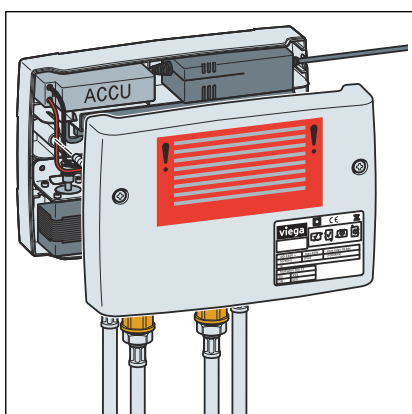


➤ Insert the new rechargeable battery.



➤ Connect the rechargeable battery to the control electronics.

Make sure that it is properly aligned. Push the battery in until you feel the plug snap into place.



➤ Place the casing cover on the mixing unit and refasten it.

3.6 Disposal

Separate the product and packaging materials (e. g. paper, metal, plastic or non-ferrous metals) and dispose of in accordance with valid national legal requirements.



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